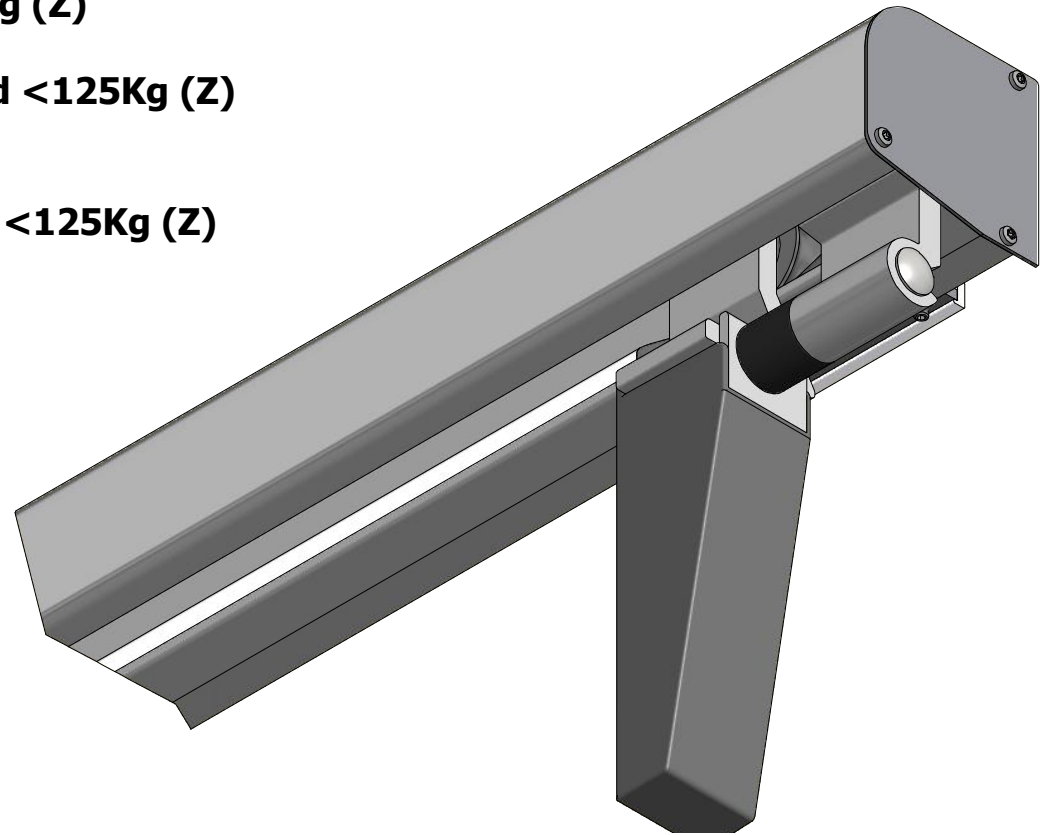
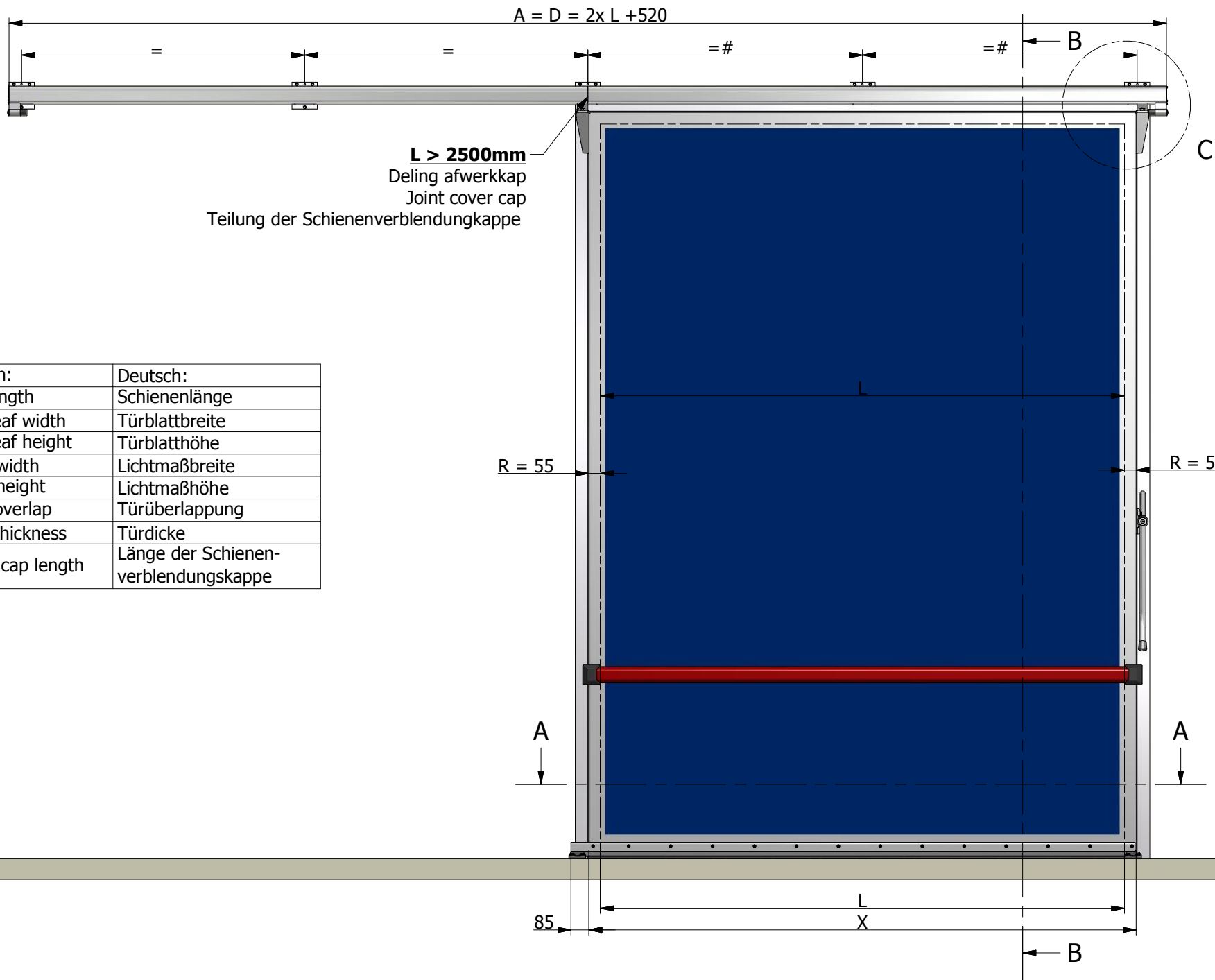
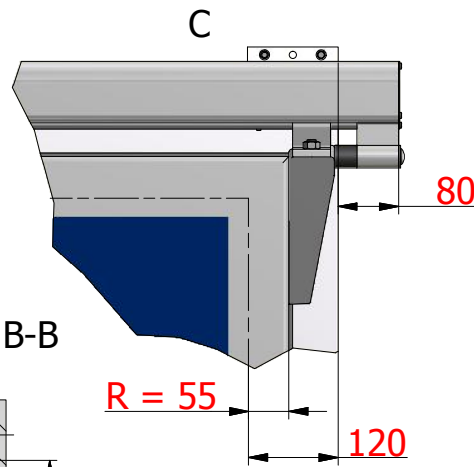
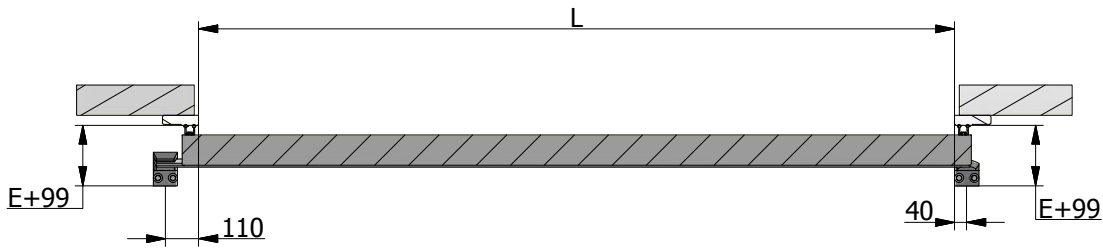
**Montagehandleiding:****Aluminium valhefrailsysteem handbediend <125Kg (Z)****Installation manual :****Aluminium drop/lift rail system manually operated <125Kg (Z)****Montageanleitung:****Aluminium Fallhebe Schienensystem handbedient <125Kg (Z)**

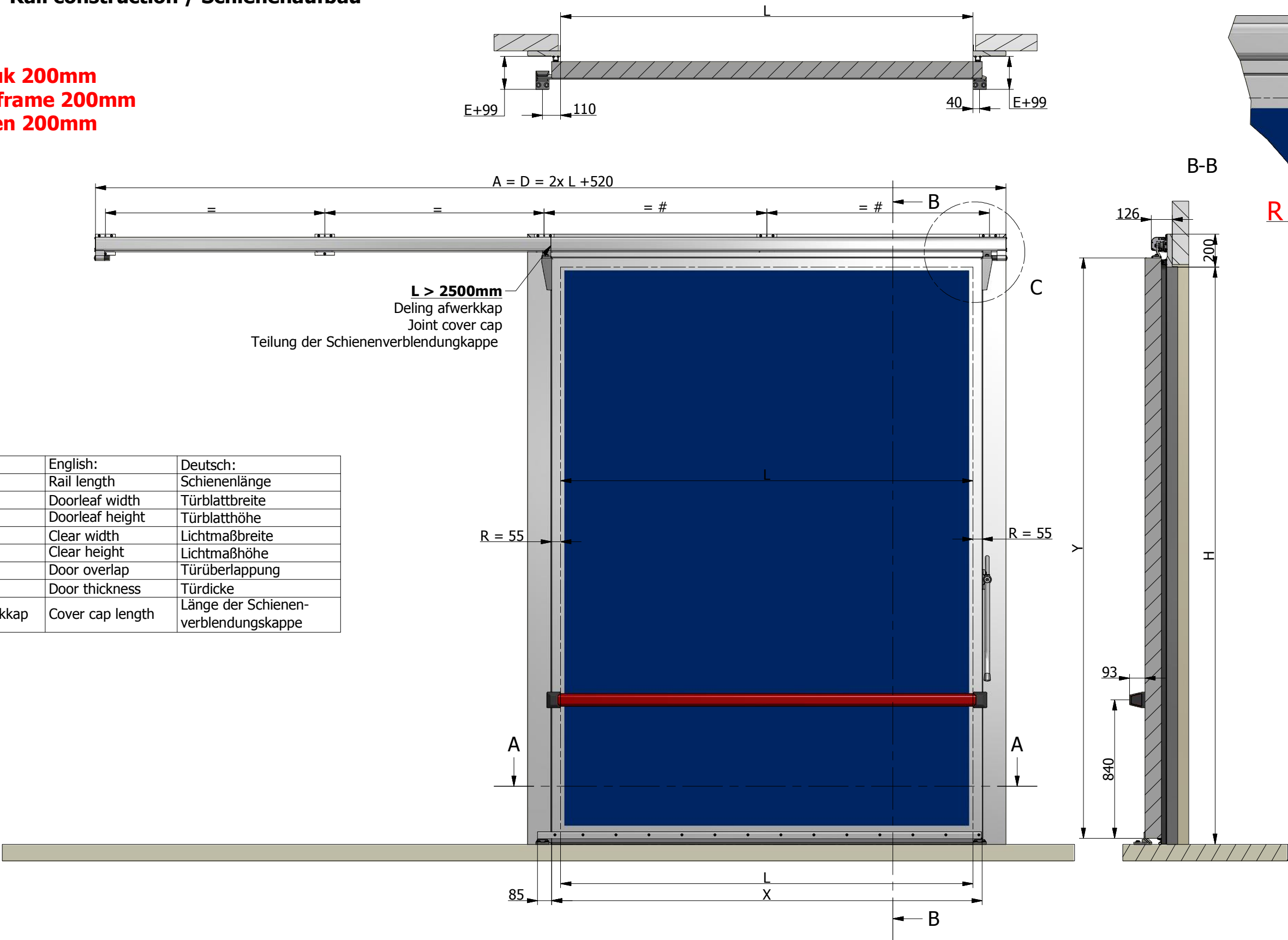
Railopbouw / Rail construction / Schienenaufbau



	Nederlands:	English:	Deutsch:
A	Raillengte	Rail length	Schienenlänge
X	Bladbreedte	Doorleaf width	Türblattbreite
Y	Bladhoogte	Doorleaf height	Türblatthöhe
L	Dagbreedte	Clear width	Lichtmaßbreite
H	Daghoogte	Clear height	Lichtmaßhöhe
R	Deuroverlap	Door overlap	Türüberlappung
E	Deurdikte	Door thickness	Türdicke
D	Lengte afwerkkap	Cover cap length	Länge der Schienenverblendungskappe

Railsysteem / Rail system / Schienensystem	max. 125Kg
	SRA125
L min	1000mm
L max	2500mm
H max	2500mm
Raildrager / Rail support / Schienenträger / Support rail	3 / 5

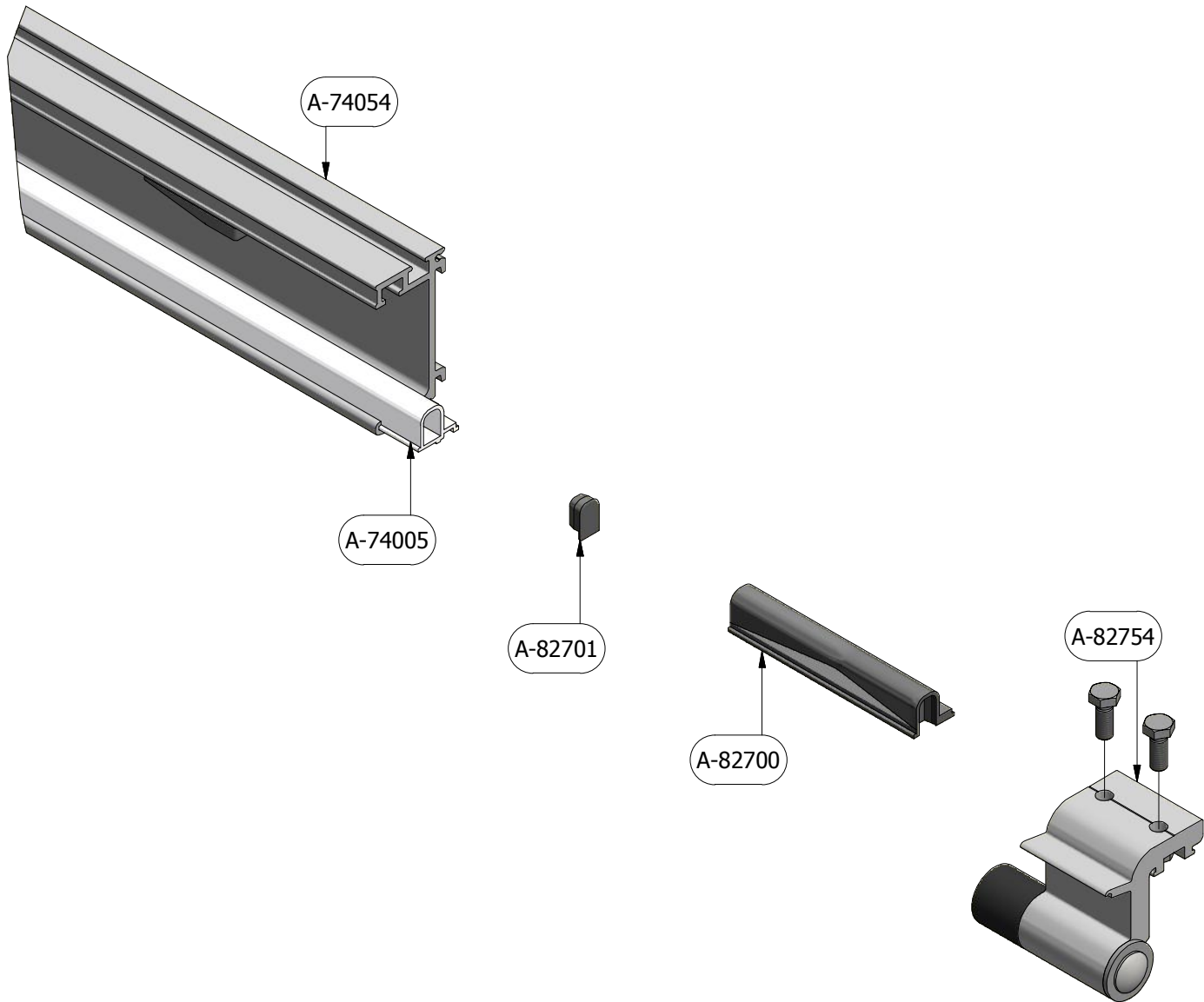
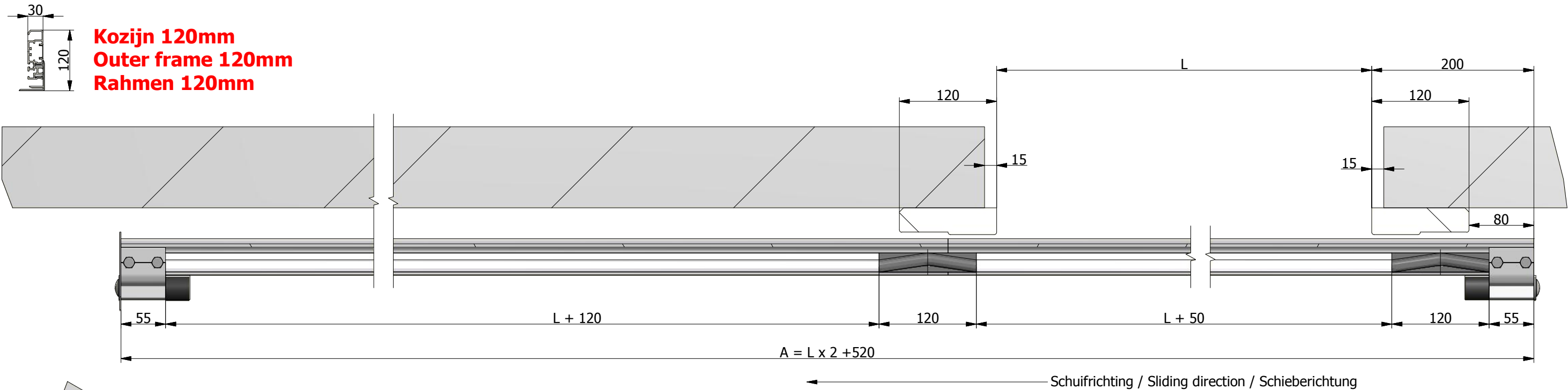
Railopbouw / Rail construction / Schienenaufbau



	Nederlands:	English:	Deutsch:
A	Raillengte	Rail length	Schienenlänge
X	Bladbreedte	Doorleaf width	Türblattbreite
Y	Bladhoogte	Doorleaf height	Türblatthöhe
L	Dagbreedte	Clear width	Lichtmaßbreite
H	Daghoogte	Clear height	Lichtmaßhöhe
R	Deuroverlap	Door overlap	Türüberlappung
E	Deurdikte	Door thickness	Türdicke
D	Lengte afwerkkap	Cover cap length	Länge der Schienenverblendungskappe

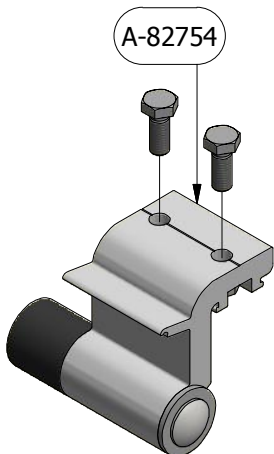
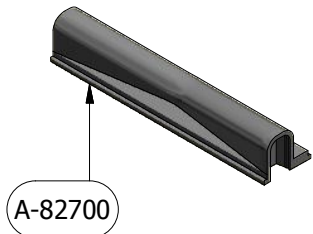
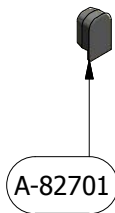
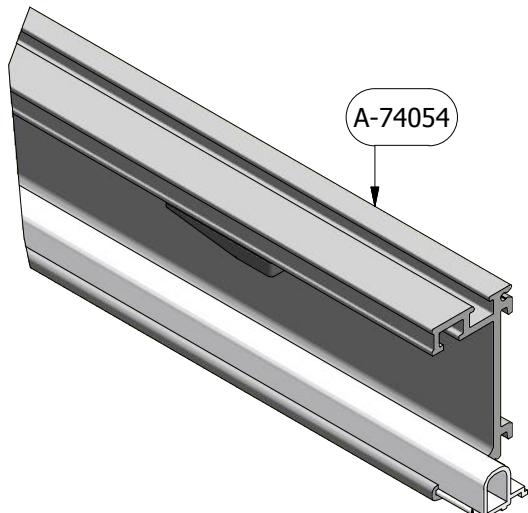
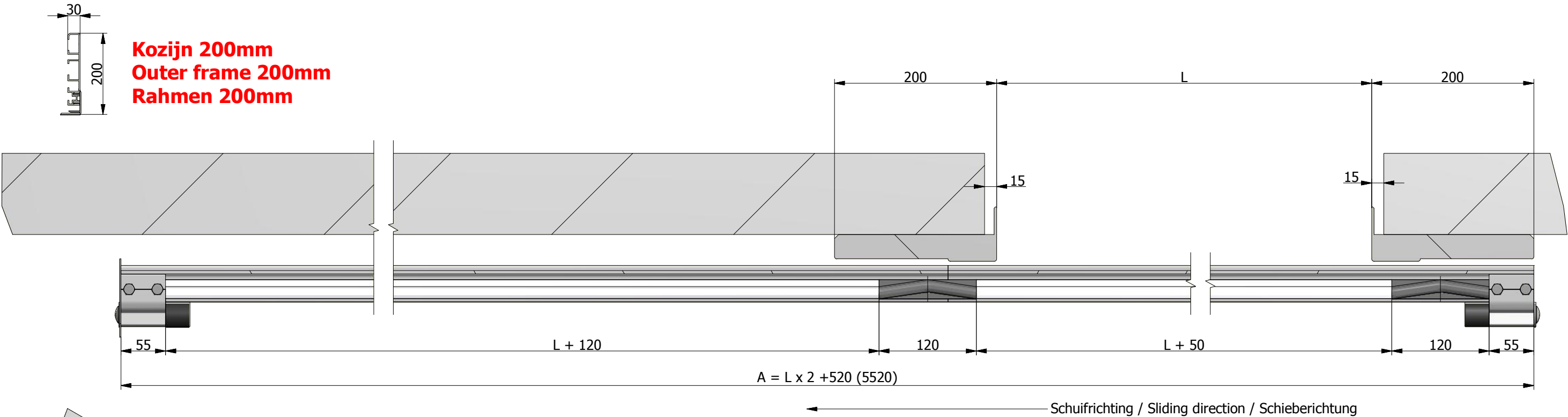
Railsysteem / Rail system / Schienensystem	max. 125Kg
	SRA125
L min	1000mm
L max	2500mm
H max	2500mm
Raildrager / Rail support / Schienenträger / Support rail	3 / 5

Loopvlak / Running surface / Lauffläche



	Nederlands:	English:	Deutsch:
A	Raillengte	Rail length	Schienenlänge
L	Dagbreedte	Clear width	Lichtmaßbreite

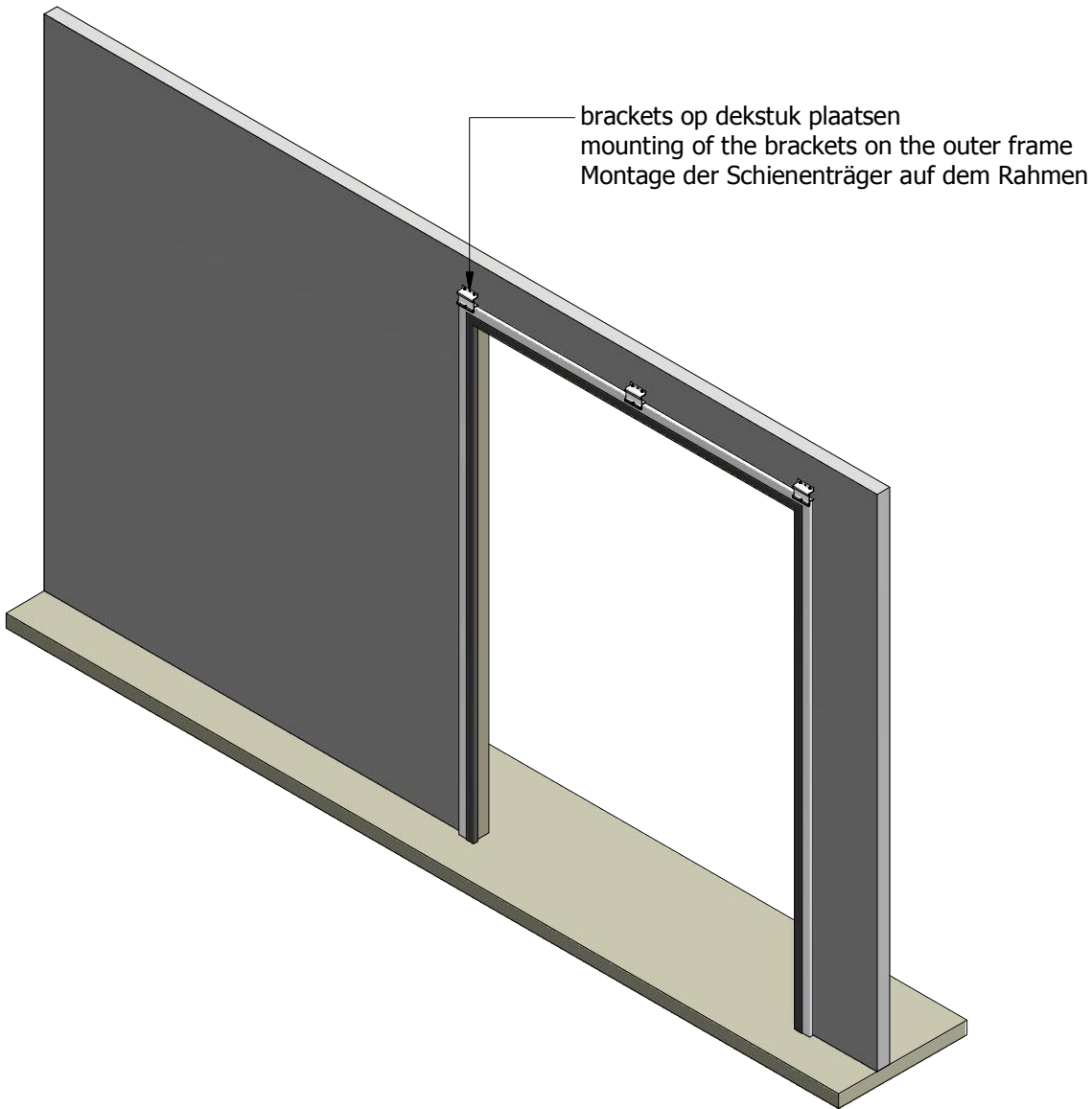
Loopvlak / Running surface / Lauffläche



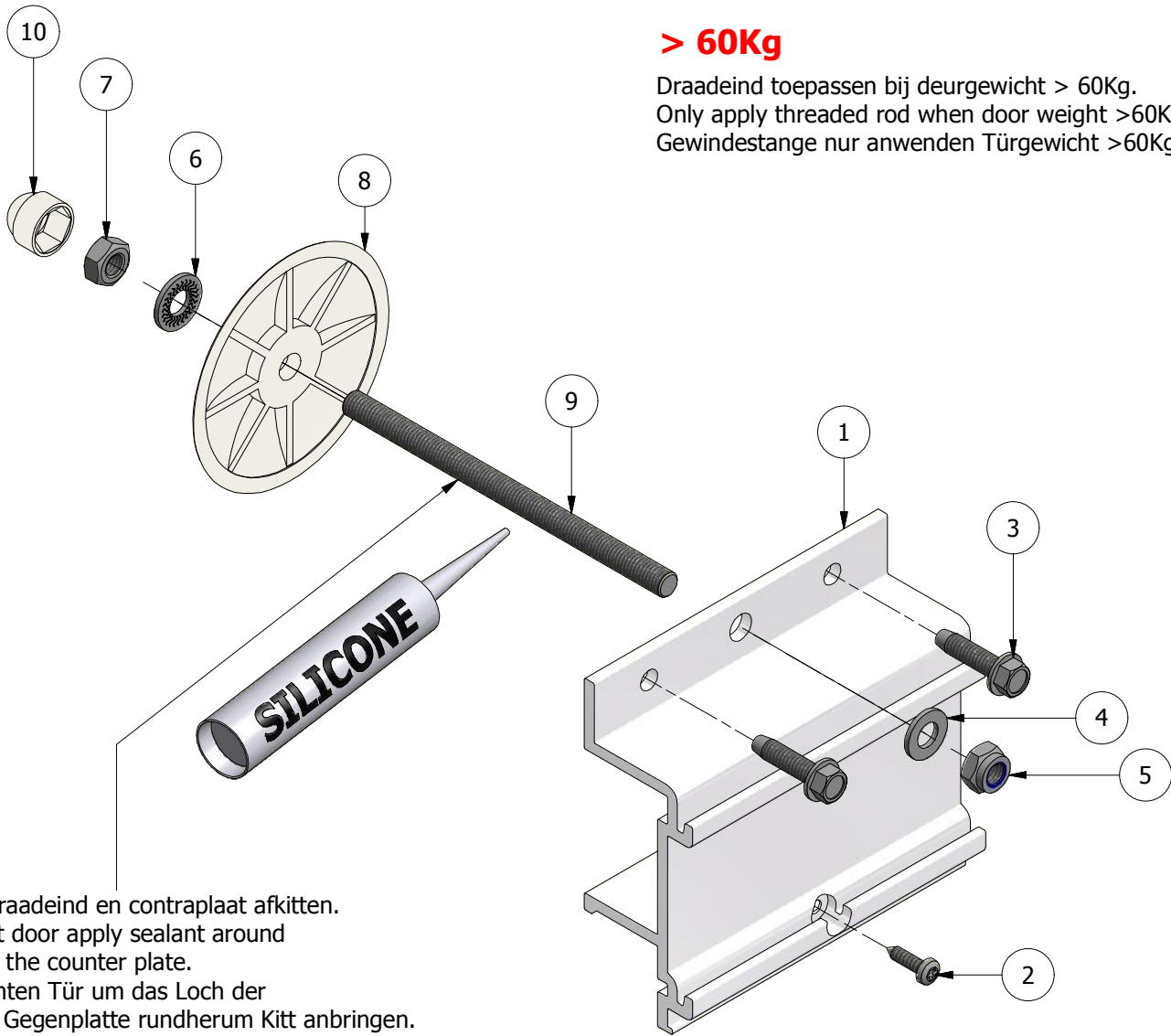
	Nederlands:	English:	Deutsch:
A	Raillengte	Rail length	Schienenlänge
L	Dagbreedte	Clear width	Lichtmaßbreite

Plaatsen van bracket op kozijn / mounting of the brackets on the outer frame / Montage der Schienenträger auf dem Rahmen

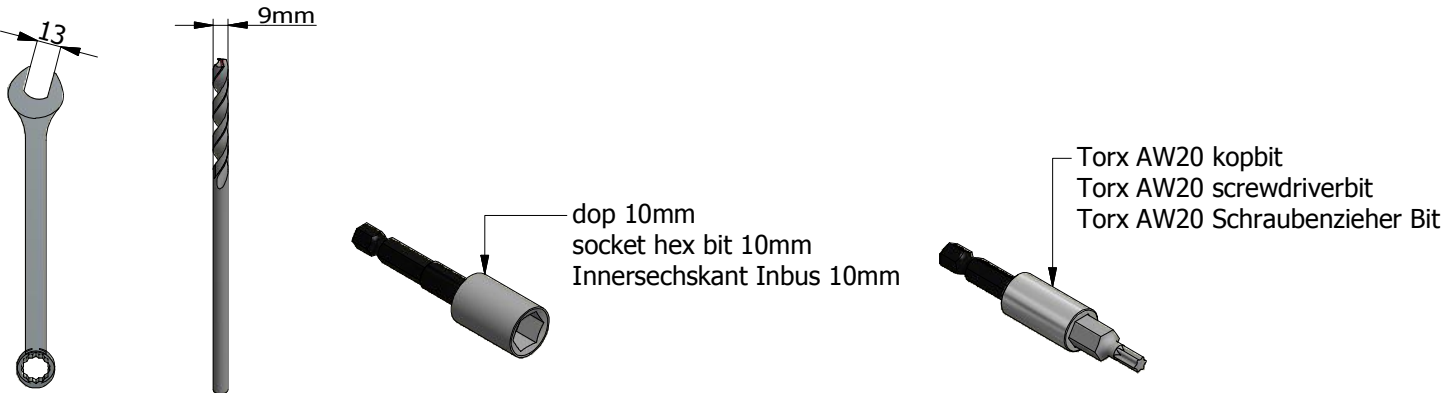
> 60Kg
Draadeind toepassen bij deurgewicht > 60Kg.
Only apply threaded rod when door weight >60Kg.
Gewindestange nur anwenden Türgewicht >60Kg.



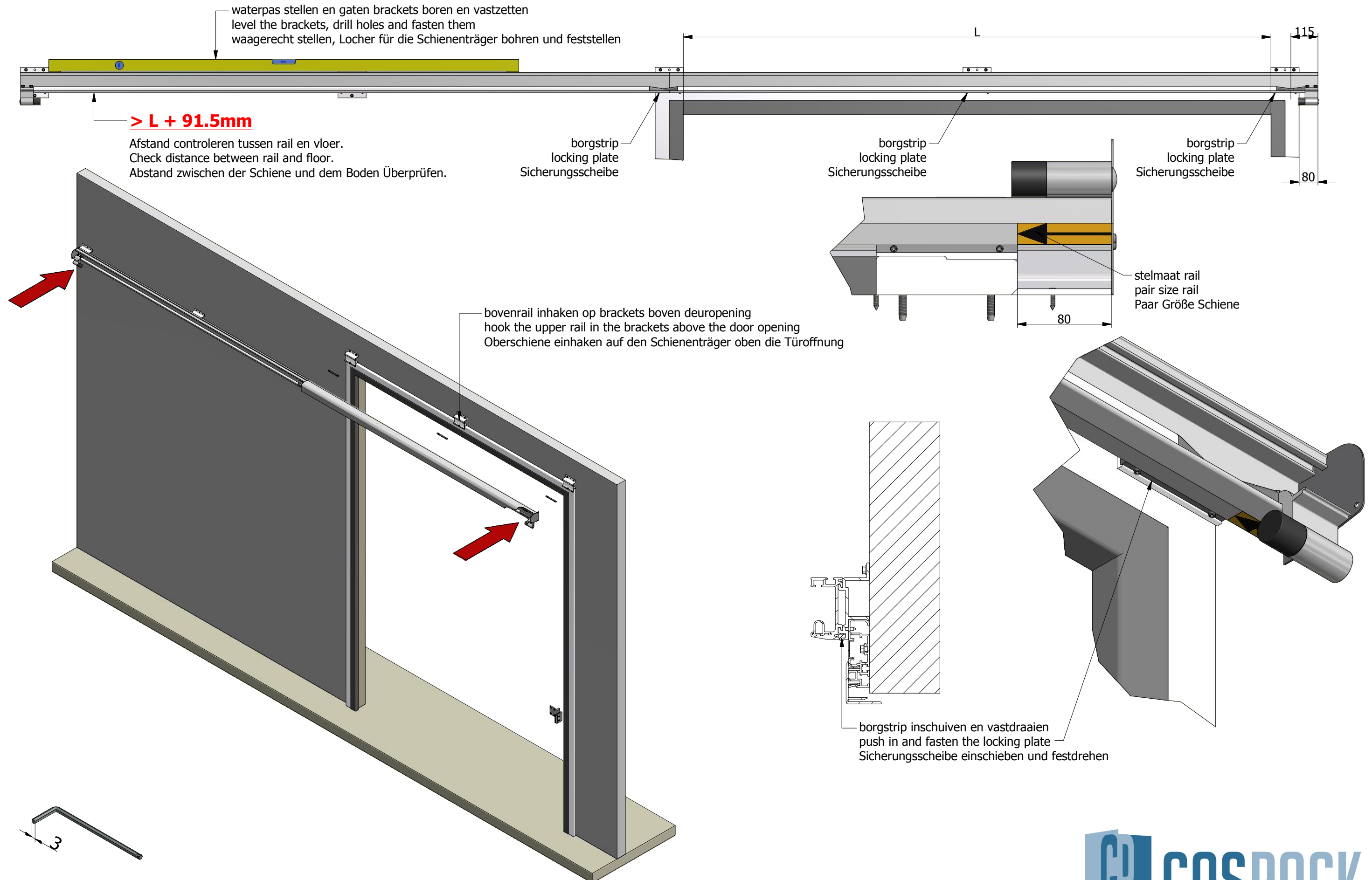
Bij gasdichte deur draadeind en contraplaat afkitten.
In case of a gastight door apply sealant around the threaded rod and the counter plate.
Im Fall einer gasdichten Tür um das Loch der Gewindestange und Gegenplatte rundherum Kitt anbringen.



10	1	moerbeschermkap m 8 sw 13 ral 9002		A-66828-00
9	1	draadeind M8x247mm a2		A-65951-00
8	1	contrapl. rond 80mm ral 9002 POM m 8		A-66827-00
7	1	zesk moer m8 a2		A-15079-00
6	1	gekartelde borgring m 8 a2		A-66442-00
5	1	zelfborgmoer m08 a2		A-35003-00
4	1	onderlegging m 8 a2 din 125		A-15046-00
3	2	montageschroef a2 6.5x25		A-35004-00
2	1	zelfborende schroef 4.2 x 16mm a2 assy AW20		A-66632-00
1	1	SRA125 bracket op 120mm dekst. L=120mm		A-74002-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer



Plaatsen rail / Mounting the rail / Montage der Schiene



Bevestiging bracket naast dekstuk / mounting of the bracket next to the outerframe / Montage des Schienenträgers neben dem Rahmen

Bracket
Bracket
Schienenträger

Rail
Rail
Schiene

Borgstrip
Locking plate
Sicherungsscheibe

> 60Kg

Draadeind toepassen bij deurgewicht > 60Kg.
Only apply threaded rod when door weight >60Kg.
Gewindestange nur anwenden Türgewicht >60Kg.

7

5

6

10

8

4

3

2

9

SILICONE

Bij gasdichte deur draadeind en contraplaat afkitten.
In case of a gastight door apply sealant around the treaded rod and the counter plate.
Im Fall einer gasdichten Tür um das Loch der Gewindestange und Gegenplatte rundherum Kitt anbringen.

Reeds voormonteerd
Premounted
Bereits vormontiert

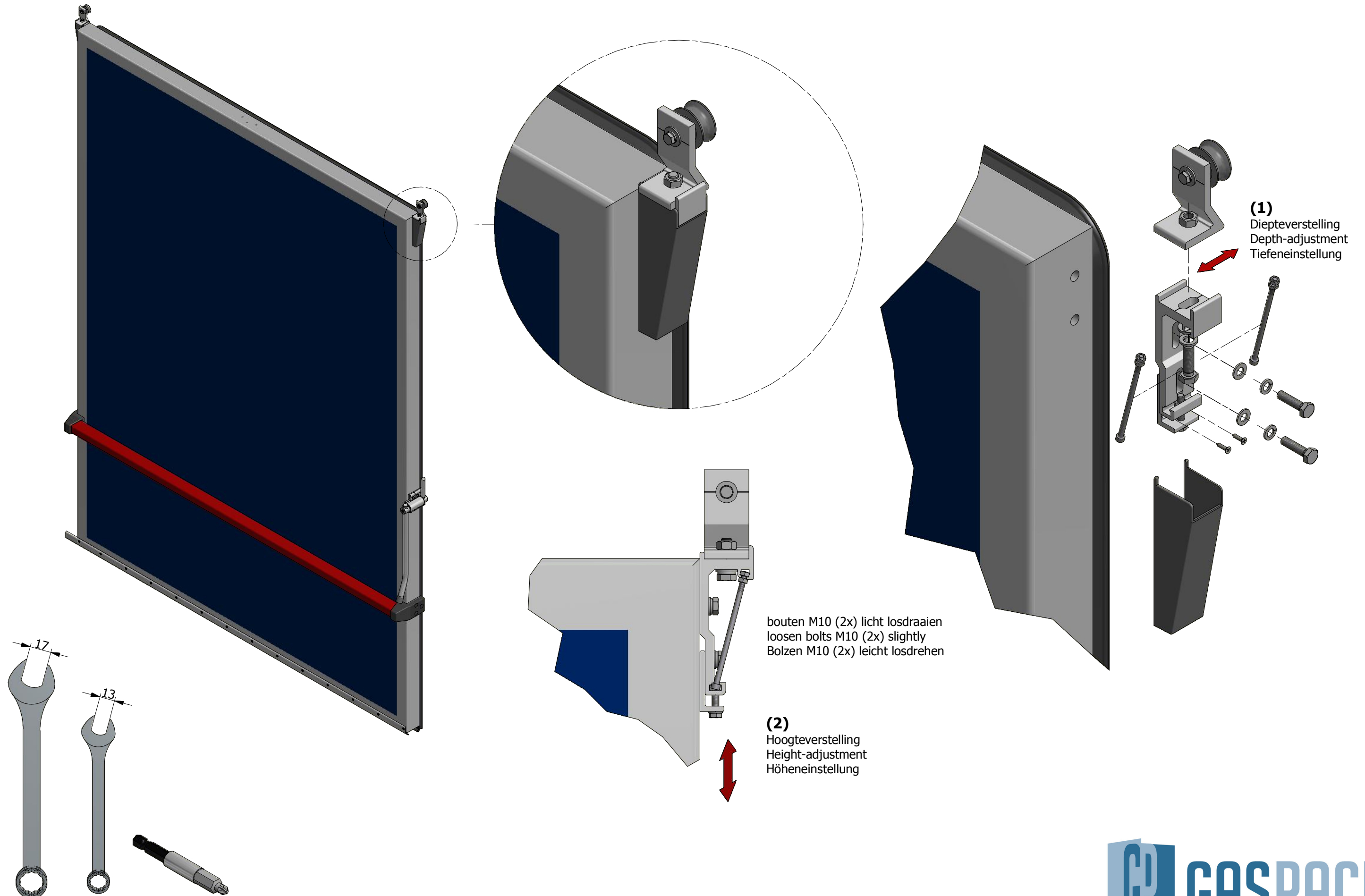
13

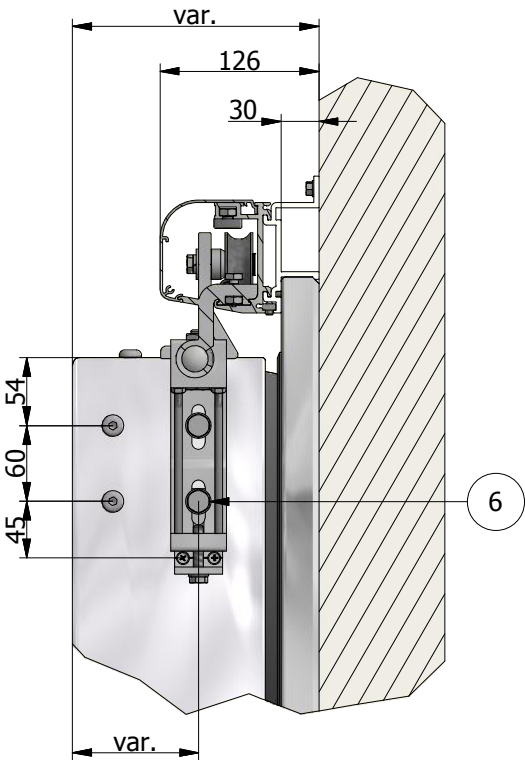
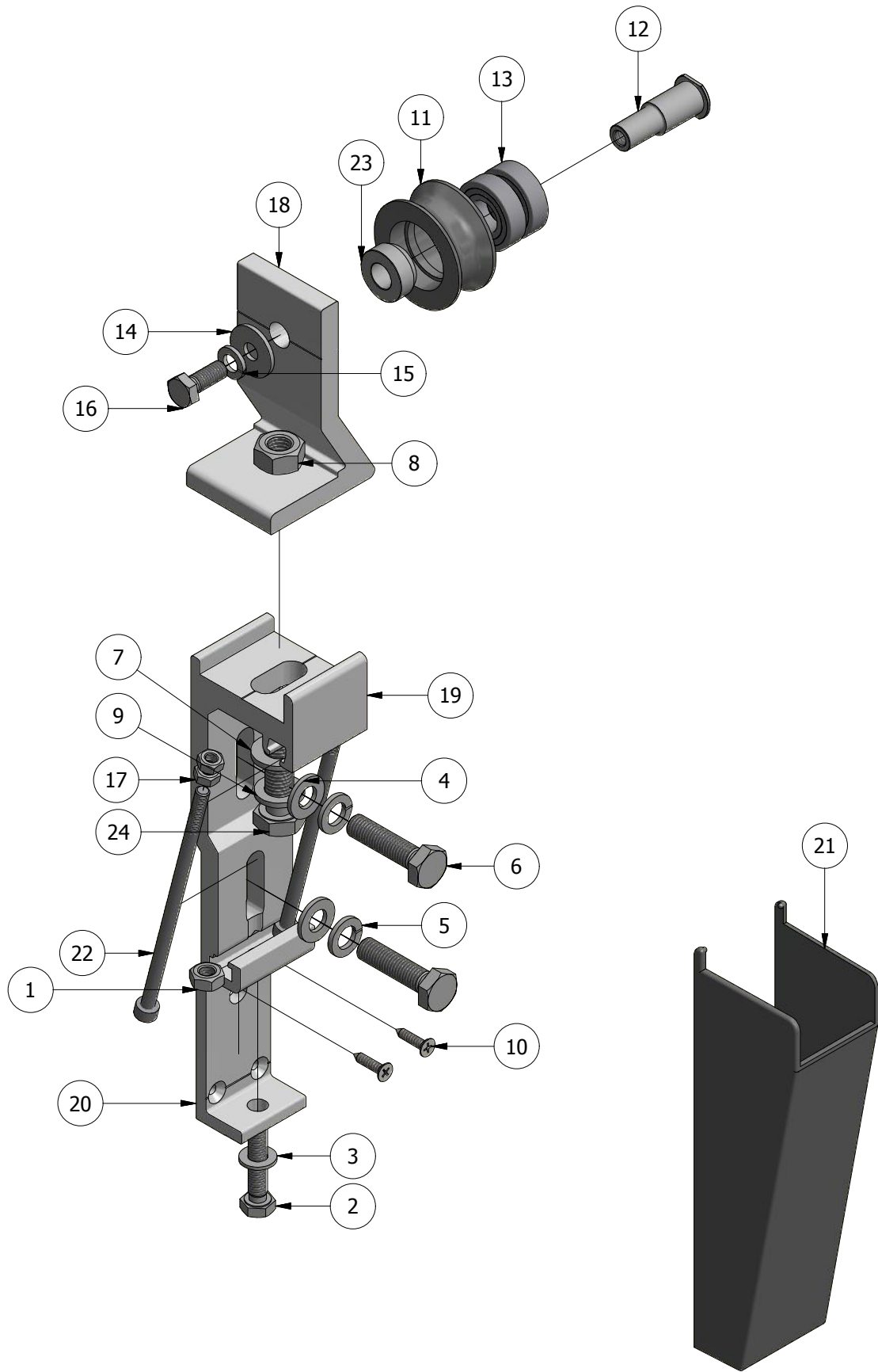
Ø9mm

dop 10mm
socket hex bit 10mm
Innersechskant/Inbus 10mm

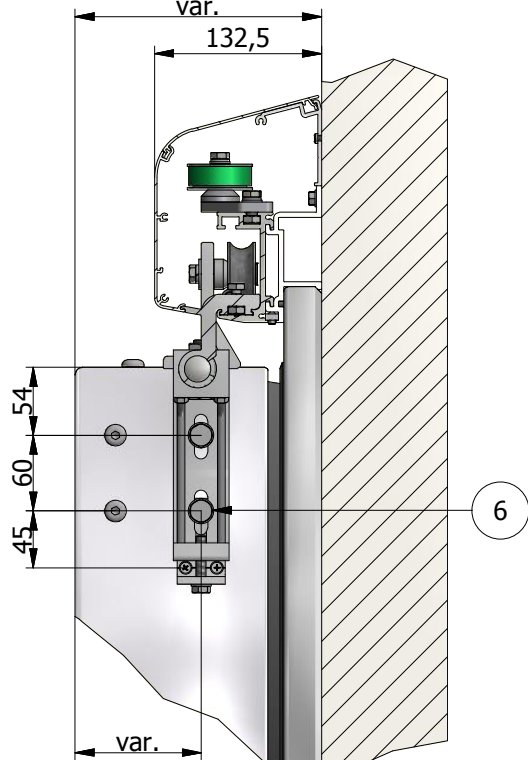
10	1	moerbeschermkap m 8 sw 13 ral 9002		A-66828-00
9	1	SRA125 bracket excl. dekst. L=120mm		A-74001-00
8	1	draadeind M8x247mm a2		A-65951-00
7	1	contrapl. rond 80mm ral 9002 POM m 8		A-66827-00
6	1	zesk moer m8 a2		A-15079-00
5	1	gekartelde borgring m 8 a2		A-66442-00
4	1	zelfborgmoer m08 a2		A-35003-00
3	1	onderlegging m 8 a2 din 125		A-15046-00
2	3	montageschroef a2 6.5x25		A-35004-00
1	1	zelfborende schroef 4.2 x 16mm a2 assy AW20		A-66632-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

Afstellen ophangpunten / adjustment of the suspension points / Justieren der Aufhängepunkte





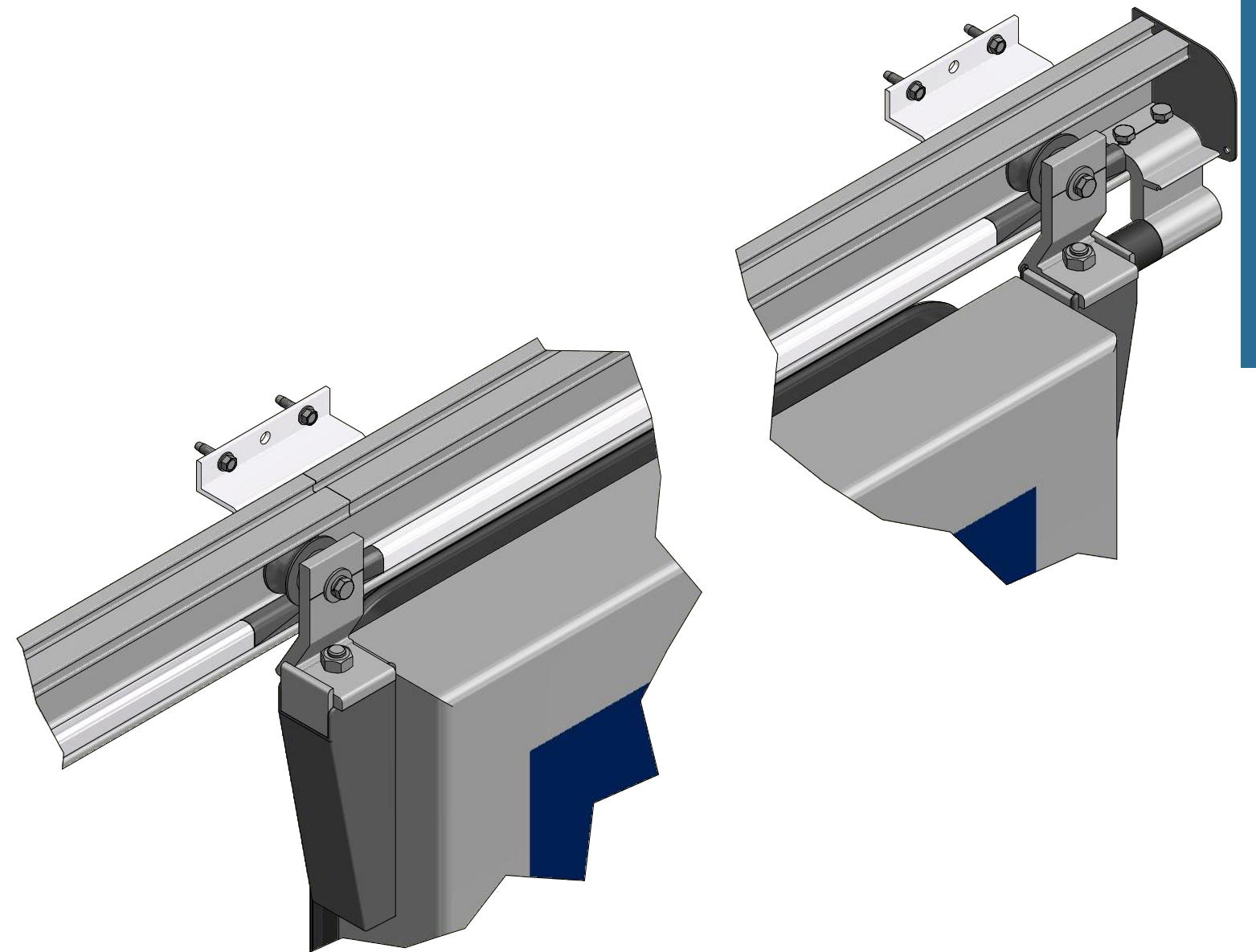
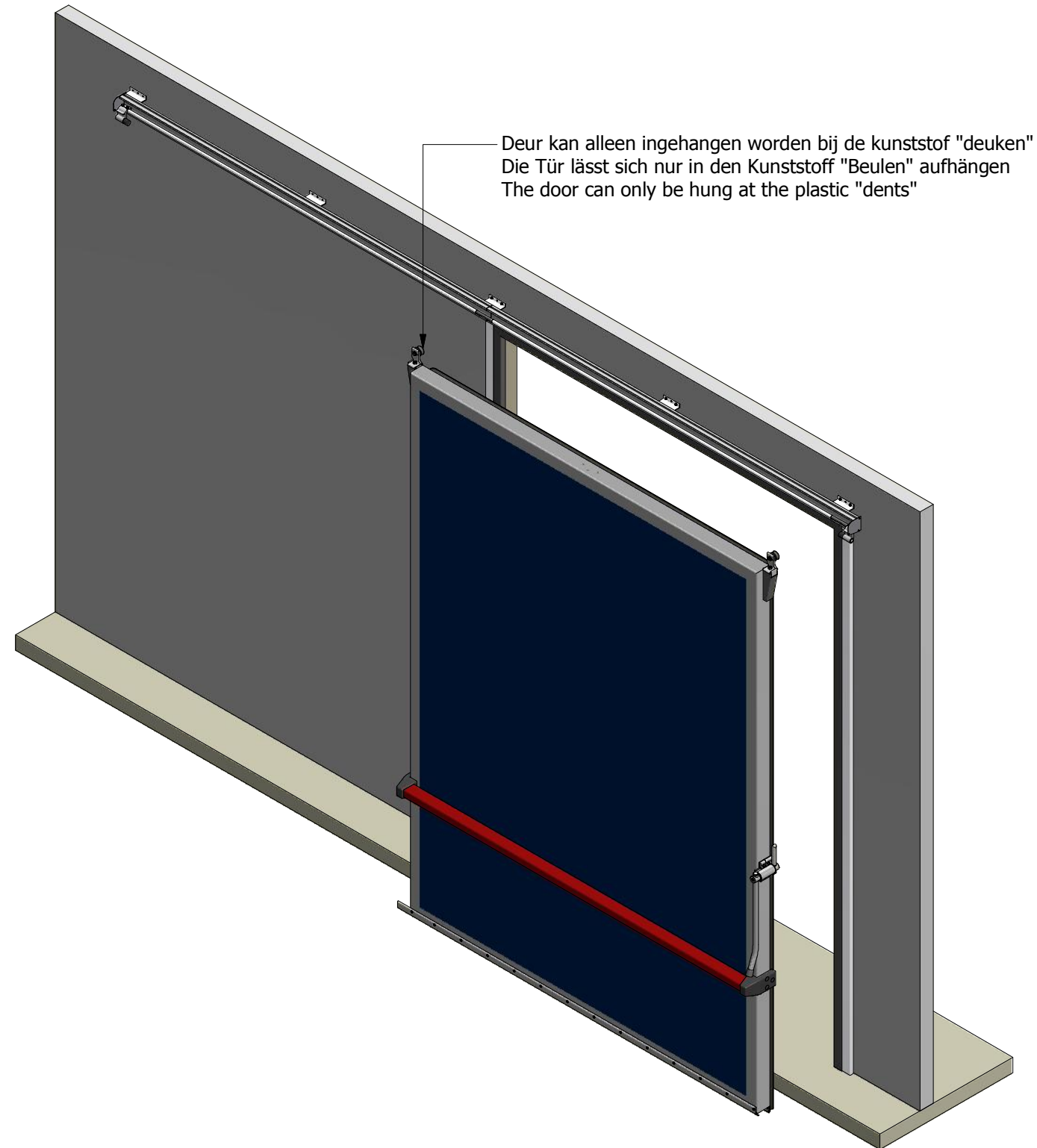
HB



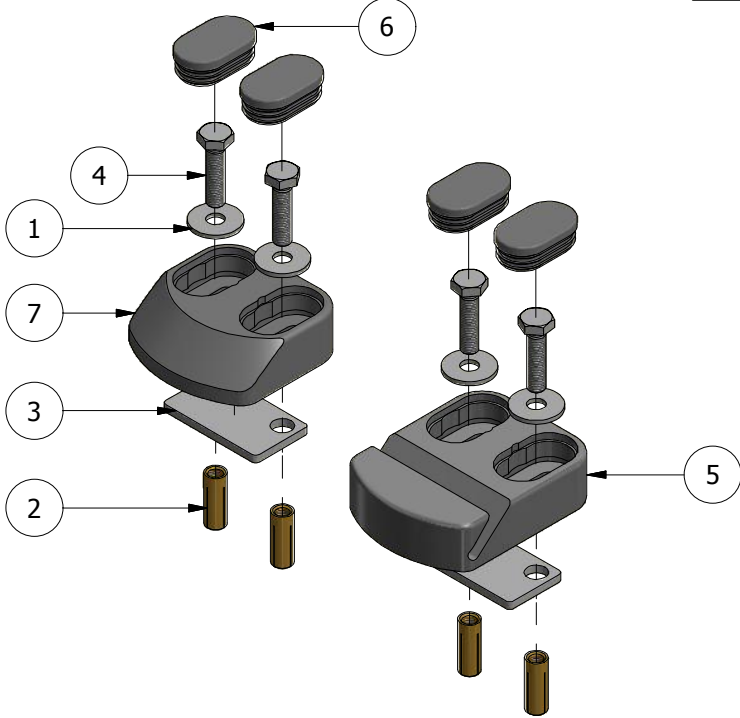
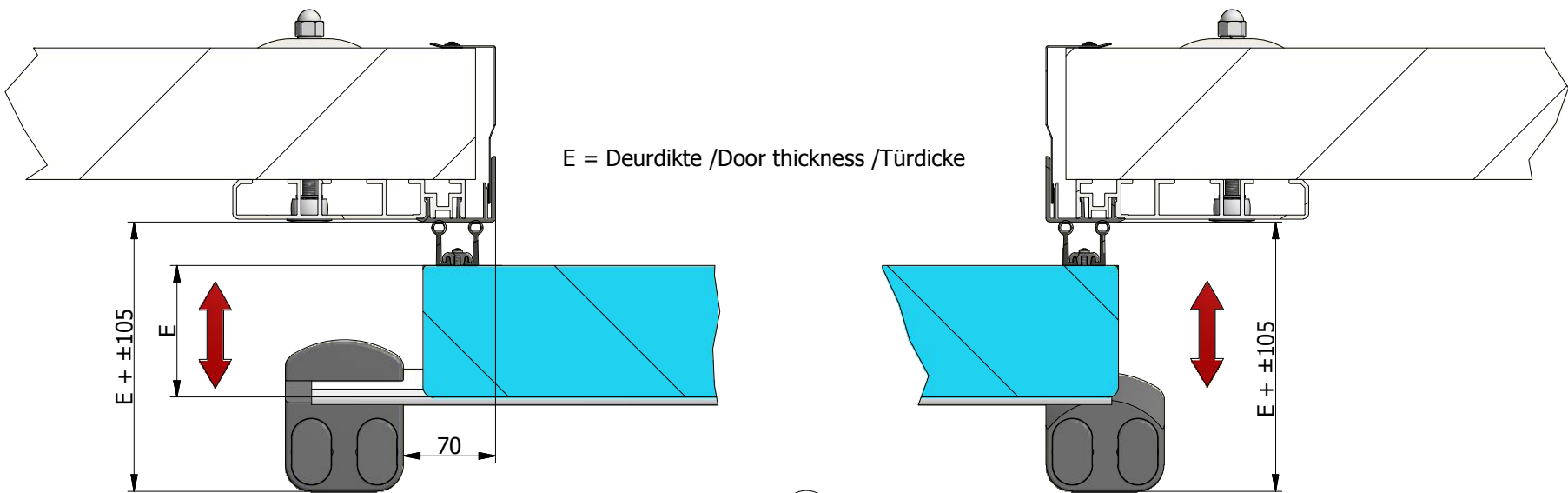
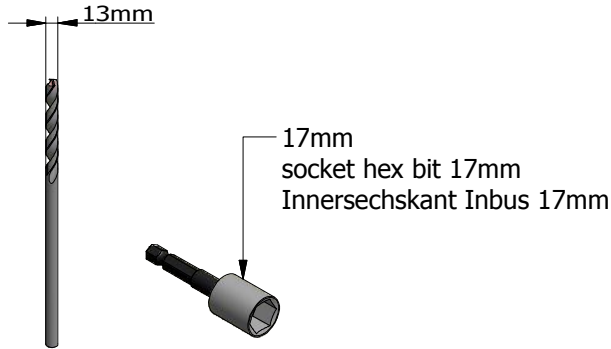
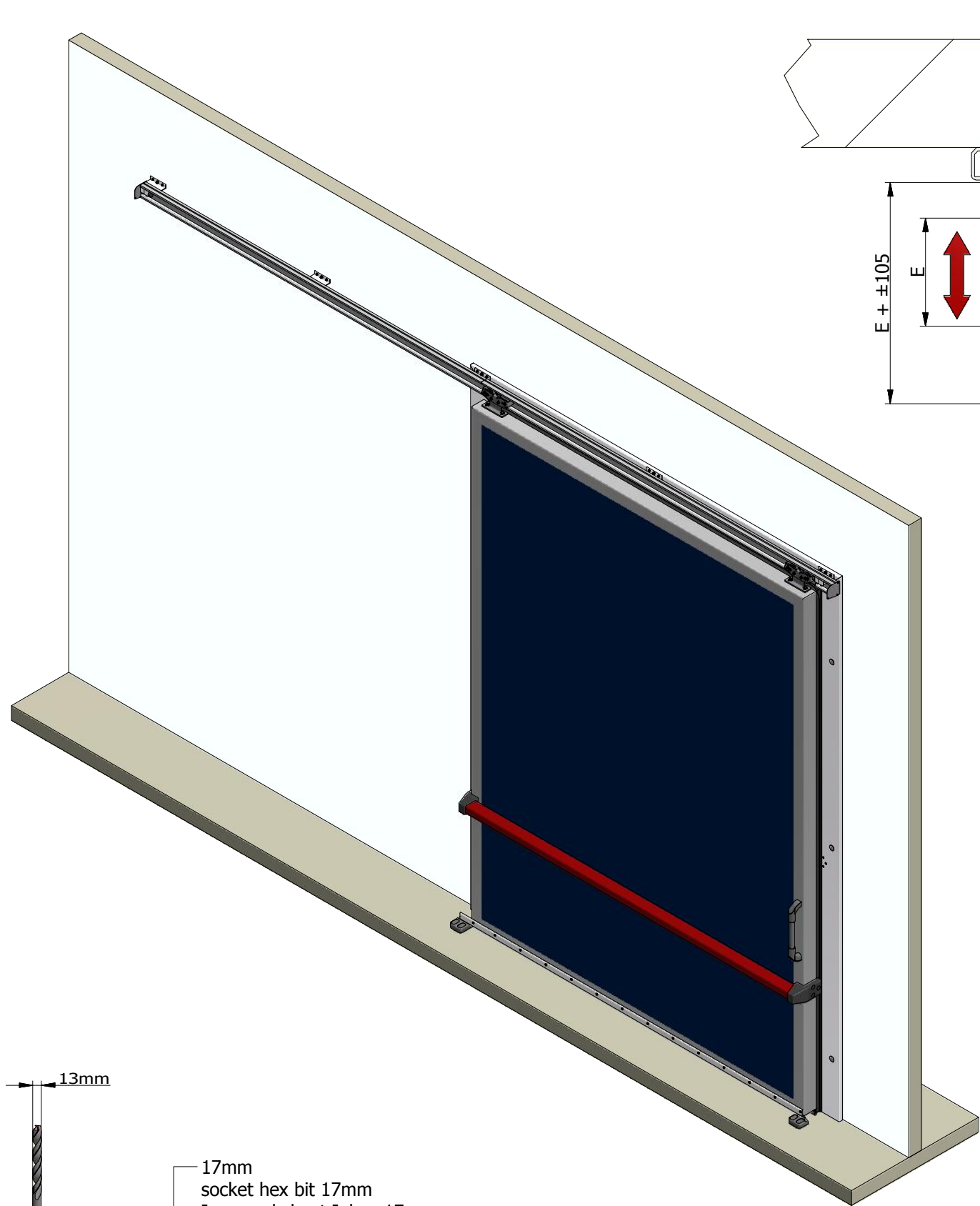
EB

24	1	zeskant tapbout a2 12x40		A-66968-00
23	1	SRA125 ring tbv ophangpunt zijmontage		A-82742-00
22	2	Binnenzeskant cilindrische kop M6x130mm 10.9		A-66877-00
21	1	SRA125-Z afwerkkap ophangpunt		A-82741-00
20	1	SRA125 ophangpunt deel 3 ano L= 38.0mm		A-74015-00
19	1	SRA125 ophangpunt deel 2 ano L= 44.0mm		A-74014-00
18	1	SRA125 ophangpunt deel 1 ano L= 50.0mm		A-74013-00
17	4	zesk moer m6 a2		A-15078-00
16	1	zeskant tapbout a2 8x20		A-15034-00
15	1	veerring m8		A-62117-00
14	1	Carroseriering M8 x 24		A-62398-00
13	2	lager 6002 llu as 15, dia 32, dikte 9mm		A-66697-00
12	1	SRA125 as tbv looprol ophangpunt		A-82705-00
11	1	SRA125 looprol nylon		A-82707-00
10	2	plaatschroef 4.2x19 verz.k. a2		A-15059-00
9	1	veerring m12		A-66188-00
8	1	zesk moer m12 a2		A-15110-00
7	1	onderlegging m12		A-15093-00
6	2	zeskant tapbout a2 10x40		A-15009-00
5	2	veerring m10 a2 din 127		A-15188-00
4	2	onderlegging m10 a2 din 125		A-15024-00
3	1	onderlegging m 8 a2 din 125		A-15046-00
2	1	zeskant tapbout a2 8x40		A-15026-00
1	1	zesk moer m8 a2		A-15079-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

Plaatsen van deurblad / placing the door leaf / montage des Türblattes

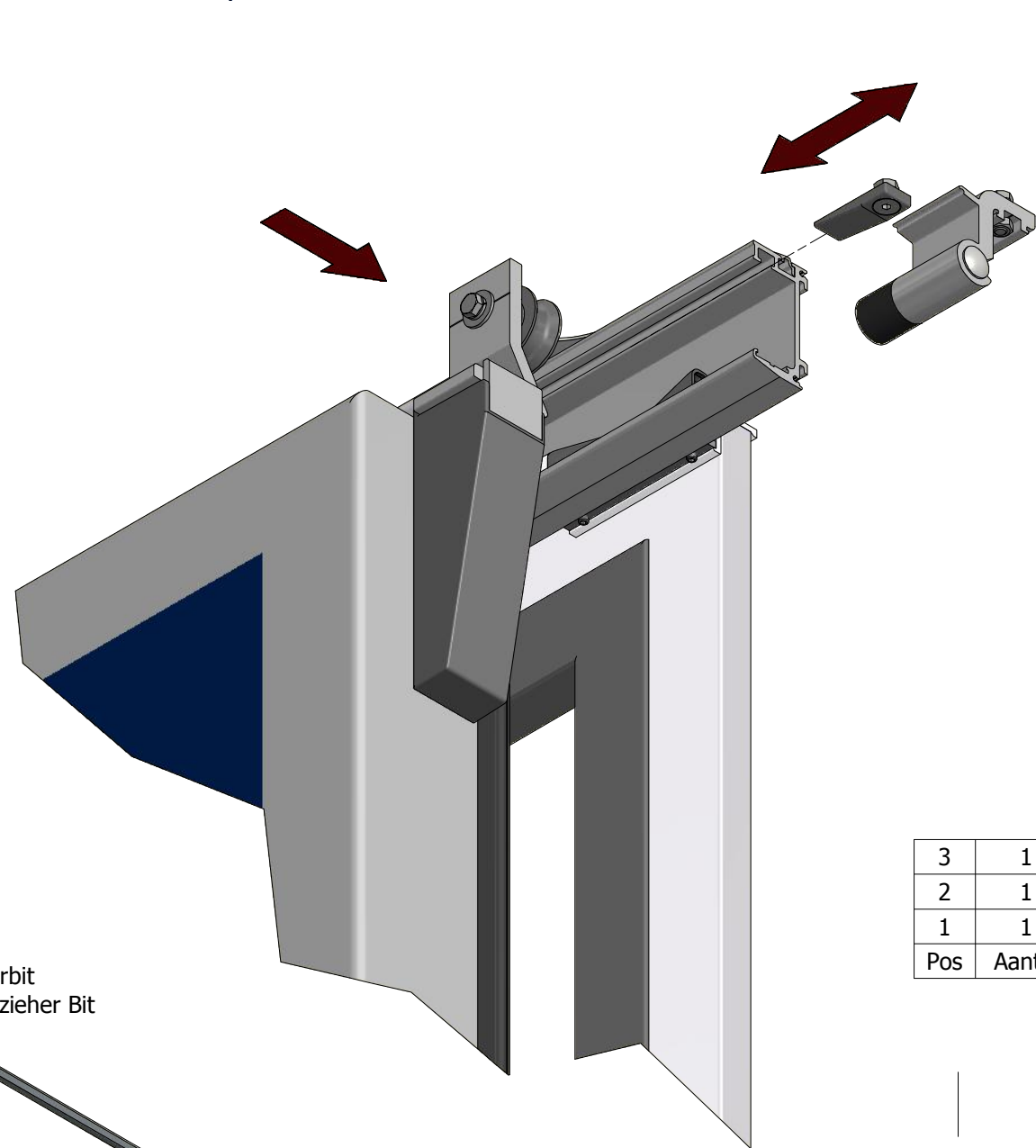
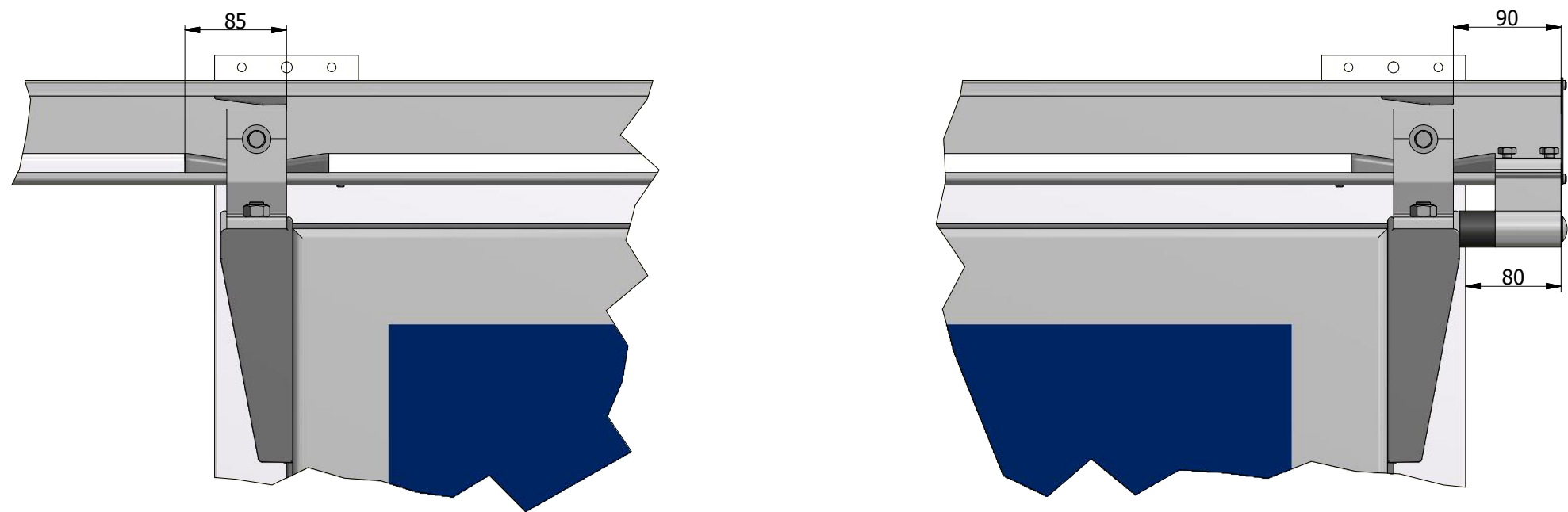


Montage ondergeleidesloffen / Mounting of the bottom rail guiders / Montage der Gleitführung



7	1	ondergeleidenok sluitzijde HMPE zwrt		A-67169-00
6	4	Buisrail lamellenstop		A-67170-00
5	1	ondergeleidenok openzijde HMPE zwrt		A-67168-00
4	4	zeskant tapbout a2 10x40		A-15009-00
3	2	ondergeleidenok voetplaat		A-63256-00
2	4	messing plug M10x34mm		A-62149-00
1	4	carroseriering M10 x 30		A-62118-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

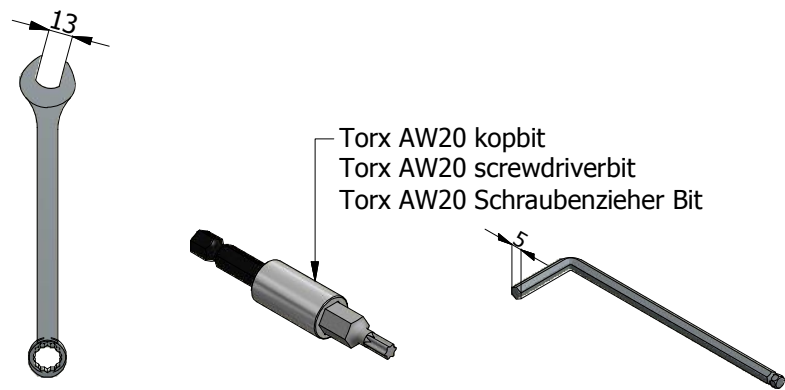
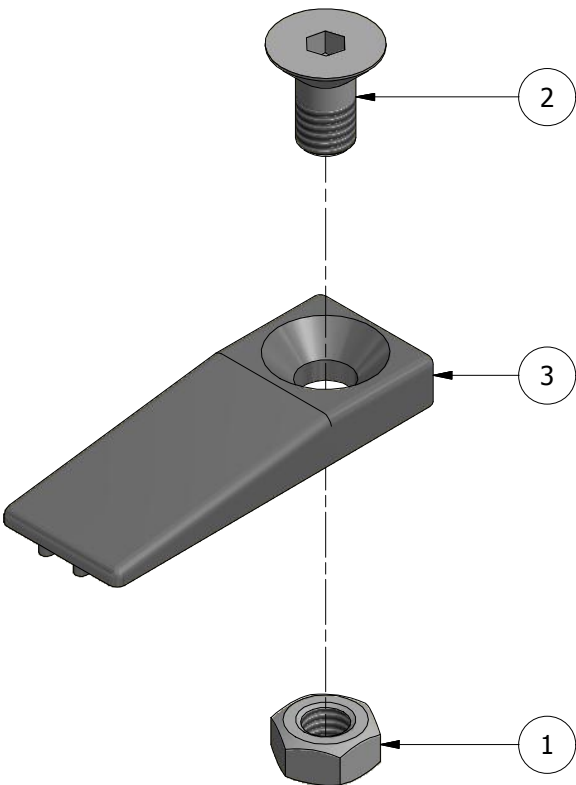
Monteren van uitvalbeveiliging SRA125/ mounting of the drop out safety device/ Montage des Ausfallschutzes



Componenten demonteren
Deur inhangen (zie detail)
Componenten terug monteren

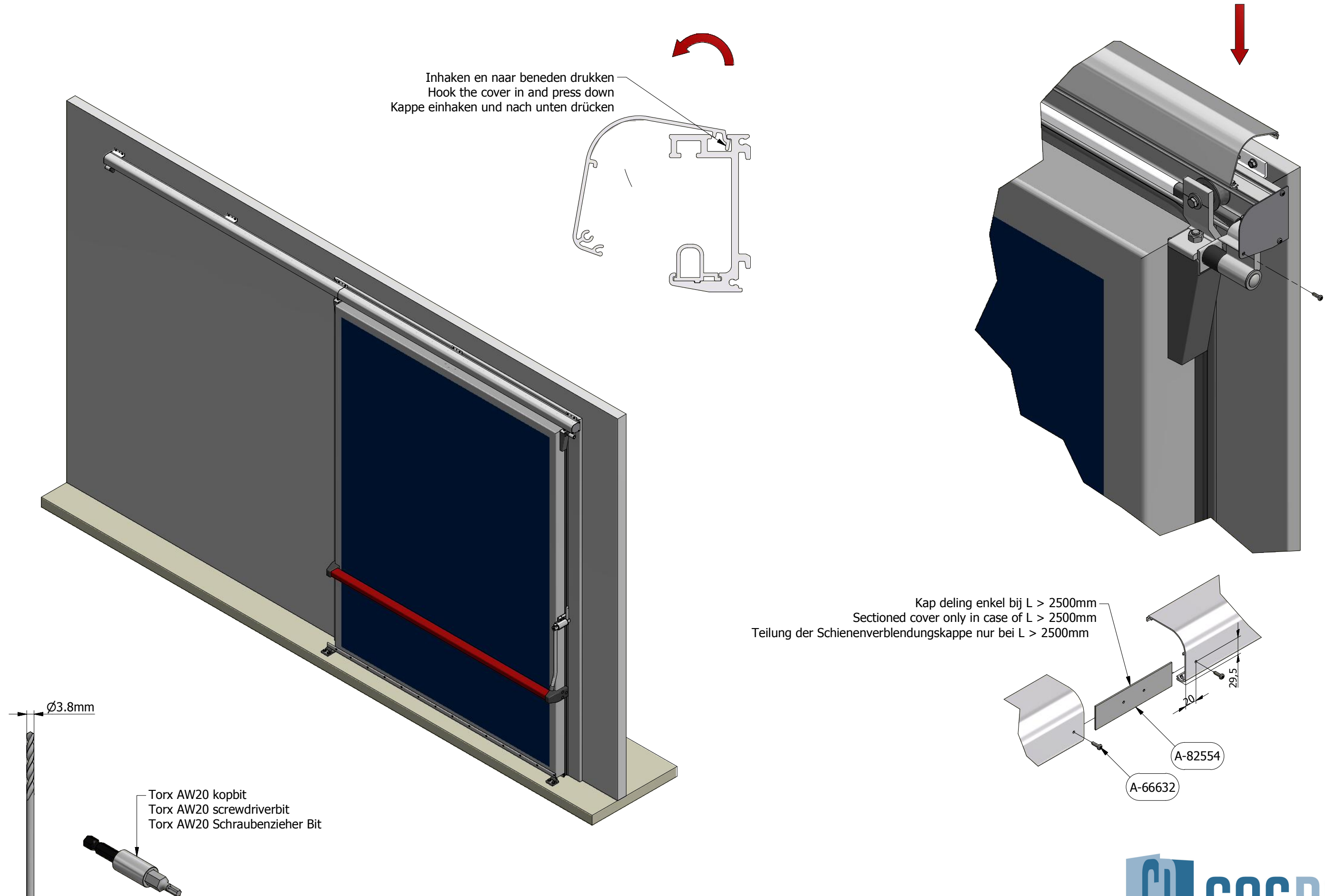
Disassemble components
hang in the door (see detail)
Reassemble components

Komponenten demontieren
Tür Haken (siehe detail)
Komponenten wieder montieren



3	1	SRA125 Uitvalbeveiliging		A-82710-00
2	1	binnenzesk bout a2 m08x16		A-25001-00
1	1	zesk moer m8 a2		A-15079-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

Plaatsen van afwerkkap / Mounting of the dust cover / Montieren der Schienenverblendungskappe



Diverse raildragers SRA125 / Several rail supports / Verschiedene Schienenträger

