**Montagehandleiding:**

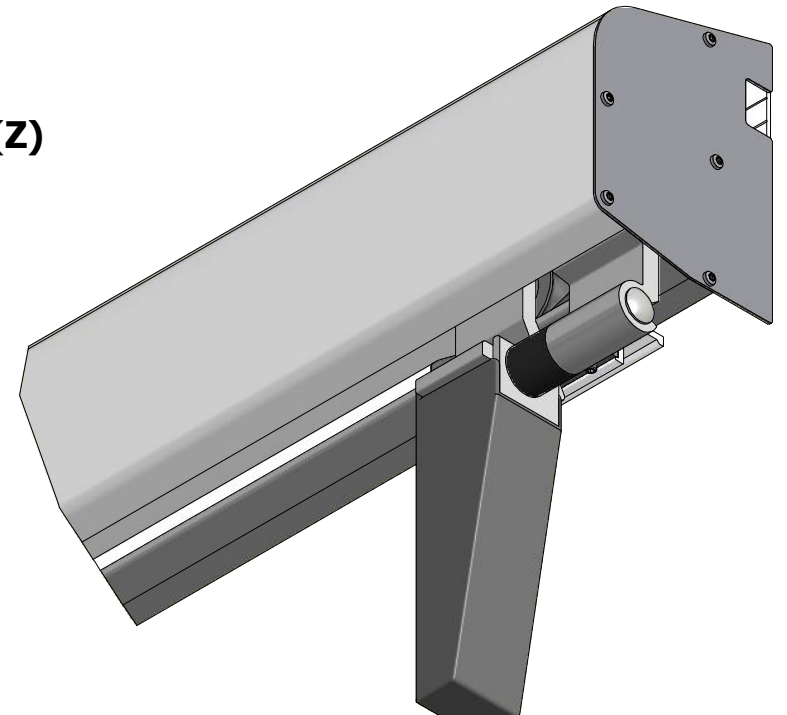
Aluminium valhefrailsysteem elektrisch bediend <125Kg (Z)

Installation manual :

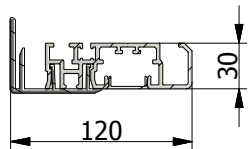
Aluminium drop/lift rail system electrically operated <125Kg (Z)

Montageanleitung:

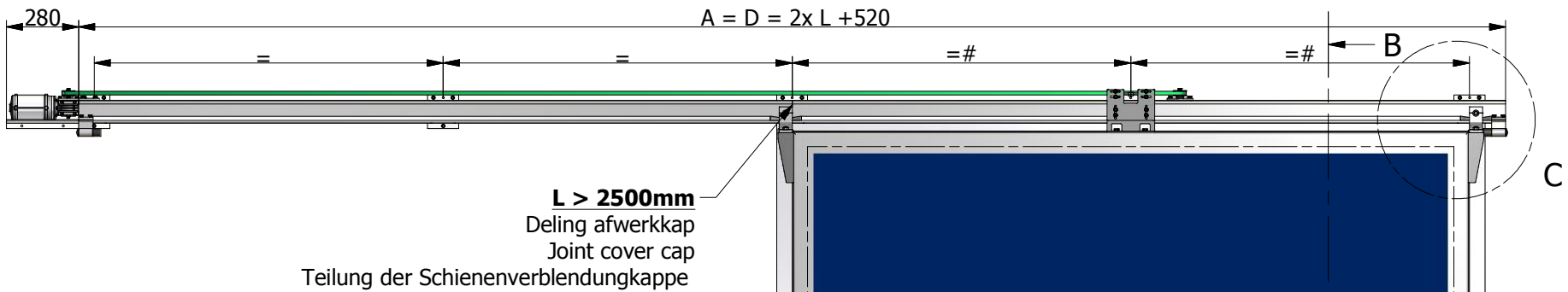
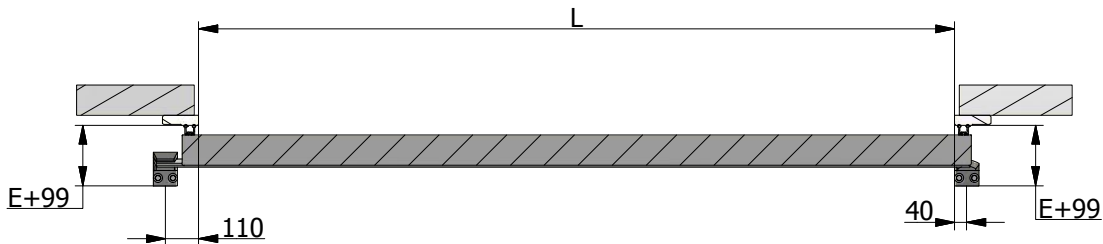
Aluminium Fallhebe Schienensystem elektrisch bedient <125Kg (Z)



Railopbouw / Rail construction / Schienenaufbau



Dekstuk 120mm
Outer frame 120mm
Rahmen 120mm



	Nederlands:	English:	Deutsch:
A	Raillengte	Rail length	Schienenlänge
X	Bladbreedte	Doorleaf width	Türblattbreite
Y	Bladhoogte	Doorleaf height	Türblatthöhe
L	Dagbreedte	Clear width	Lichtmaßbreite
H	Daghoogte	Clear height	Lichtmaßhöhe
R	Deuroverlap	Door overlap	Türüberlappung
E	Deurdikte	Door thickness	Türdicke
D	Lengte afwerkkap	Cover cap length	Länge der Schienenverblendungskappe

R = 55

Y

E

H

93

840

85

L

X

B

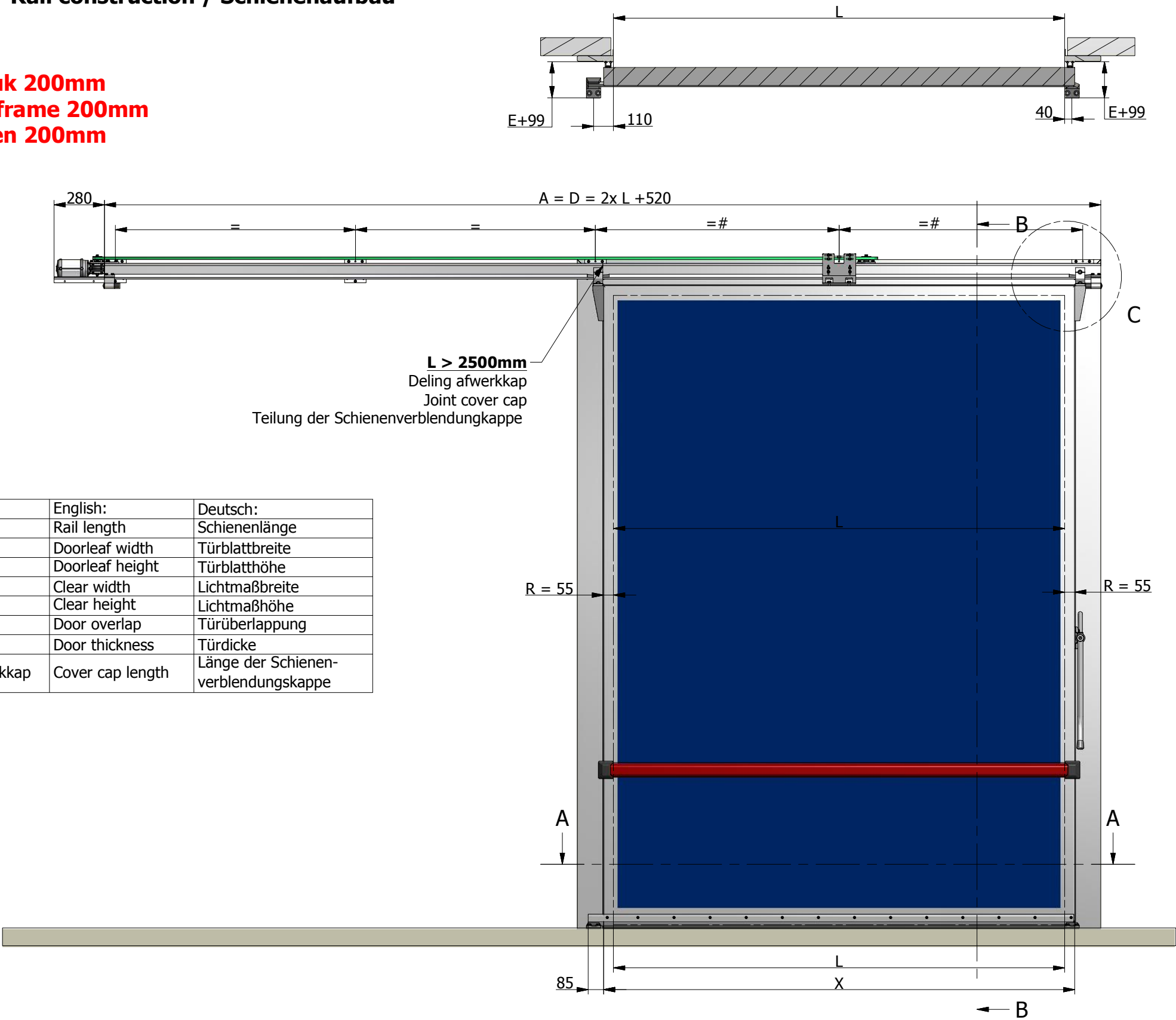
B-B

R = 55

120

Railsysteem / Rail system / Schienensystem	max. 125Kg
	SRA125
L min	1000mm
L max	2500mm
H max	2500mm
Raildrager / Rail support / Schienenträger / Support rail	3 / 5

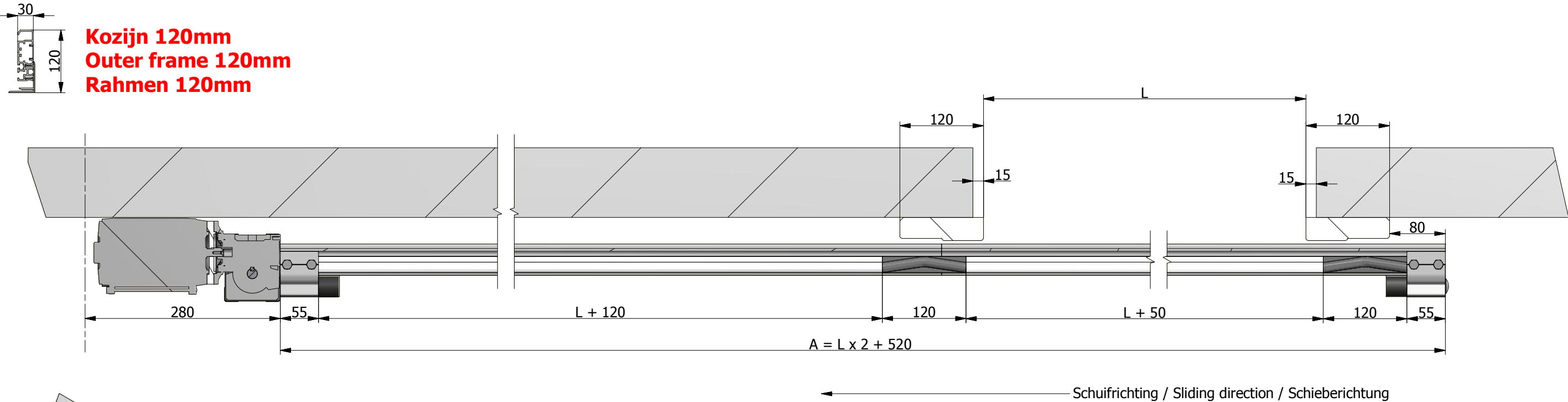
Railopbouw / Rail construction / Schienenaufbau



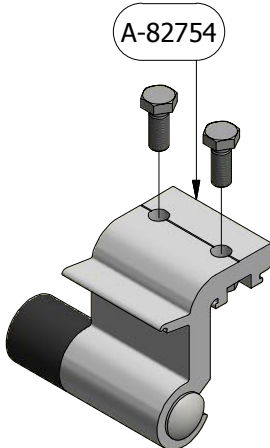
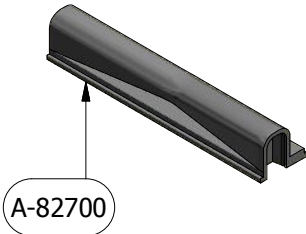
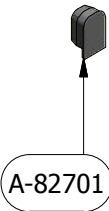
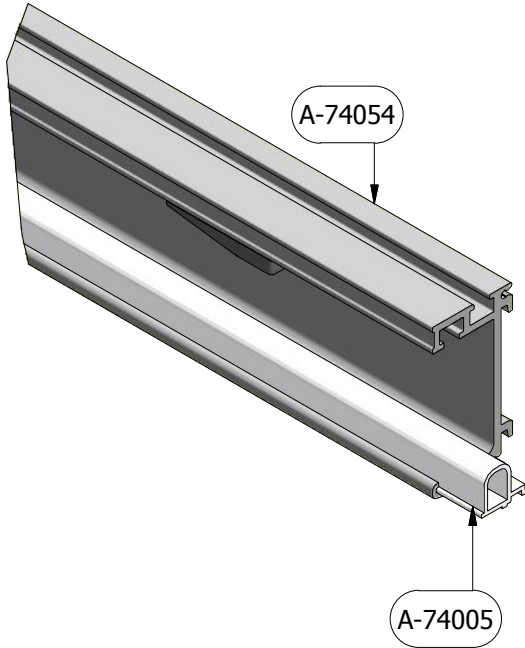
	Nederlands:	English:	Deutsch:
A	Raillengte	Rail length	Schienenlänge
X	Bladbreedte	Doorleaf width	Türblattbreite
Y	Bladhoogte	Doorleaf height	Türblatthöhe
L	Dagbreedte	Clear width	Lichtmaßbreite
H	Daghoogte	Clear height	Lichtmaßhöhe
R	Deuroverlap	Door overlap	Türüberlappung
E	Deurdikte	Door thickness	Türdicke
D	Lengte afwerkkap	Cover cap length	Länge der Schienenverblendungskappe

Railsysteem / Rail system / Schienensystem	max. 125Kg
	SRA125
L min	1000mm
L max	2500mm
H max	2500mm
Raildrager / Rail support / Schienenträger / Support rail	3 / 5

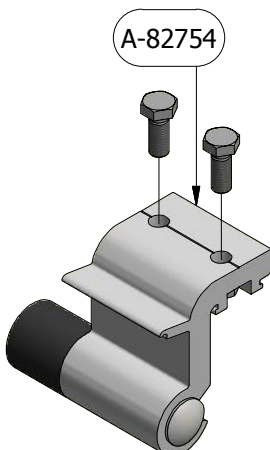
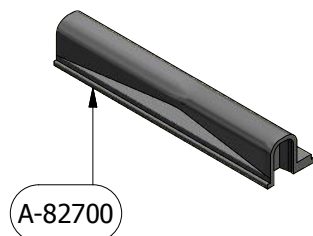
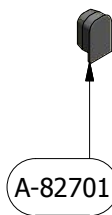
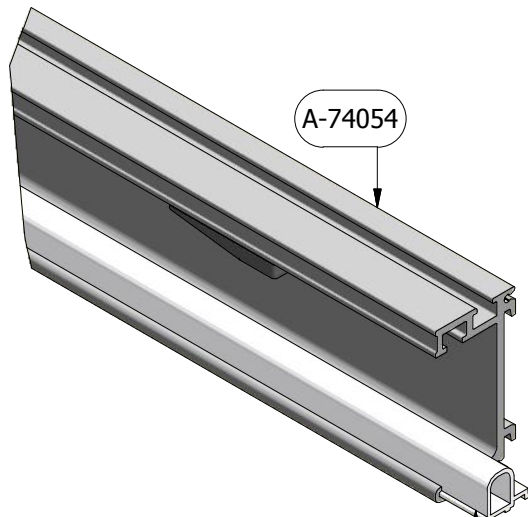
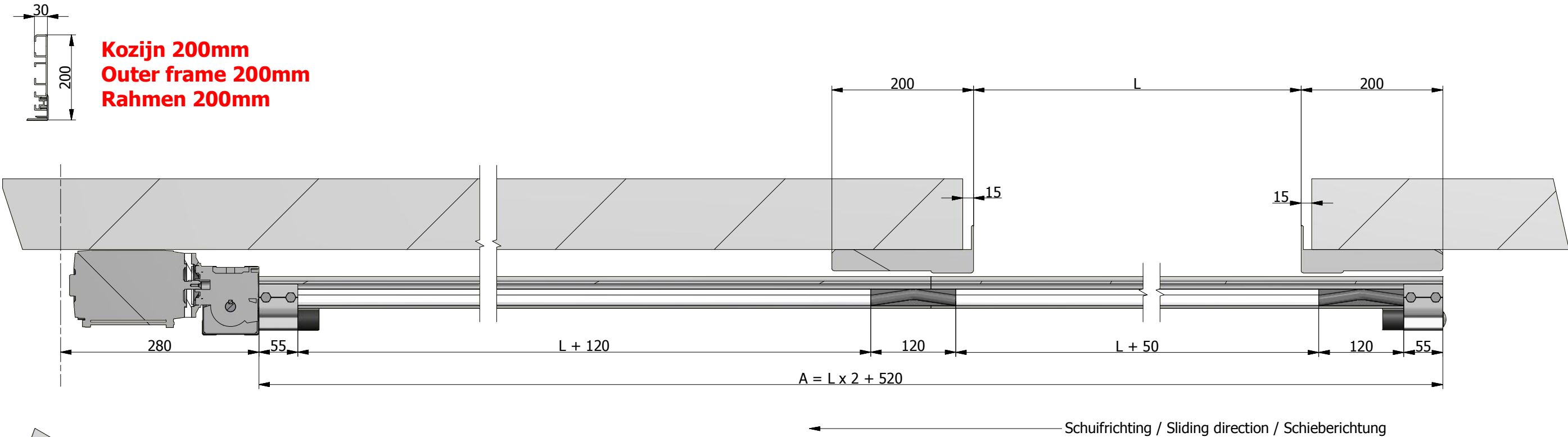
Loopvlak / Running surface / Lauffläche



	Nederlands:	English:	Deutsch:
A	Raillengte	Rail length	Schienenlänge
L	Dagbreedte	Clear width	Lichtmaßbreite



Loopvlak / Running surface / Lauffläche

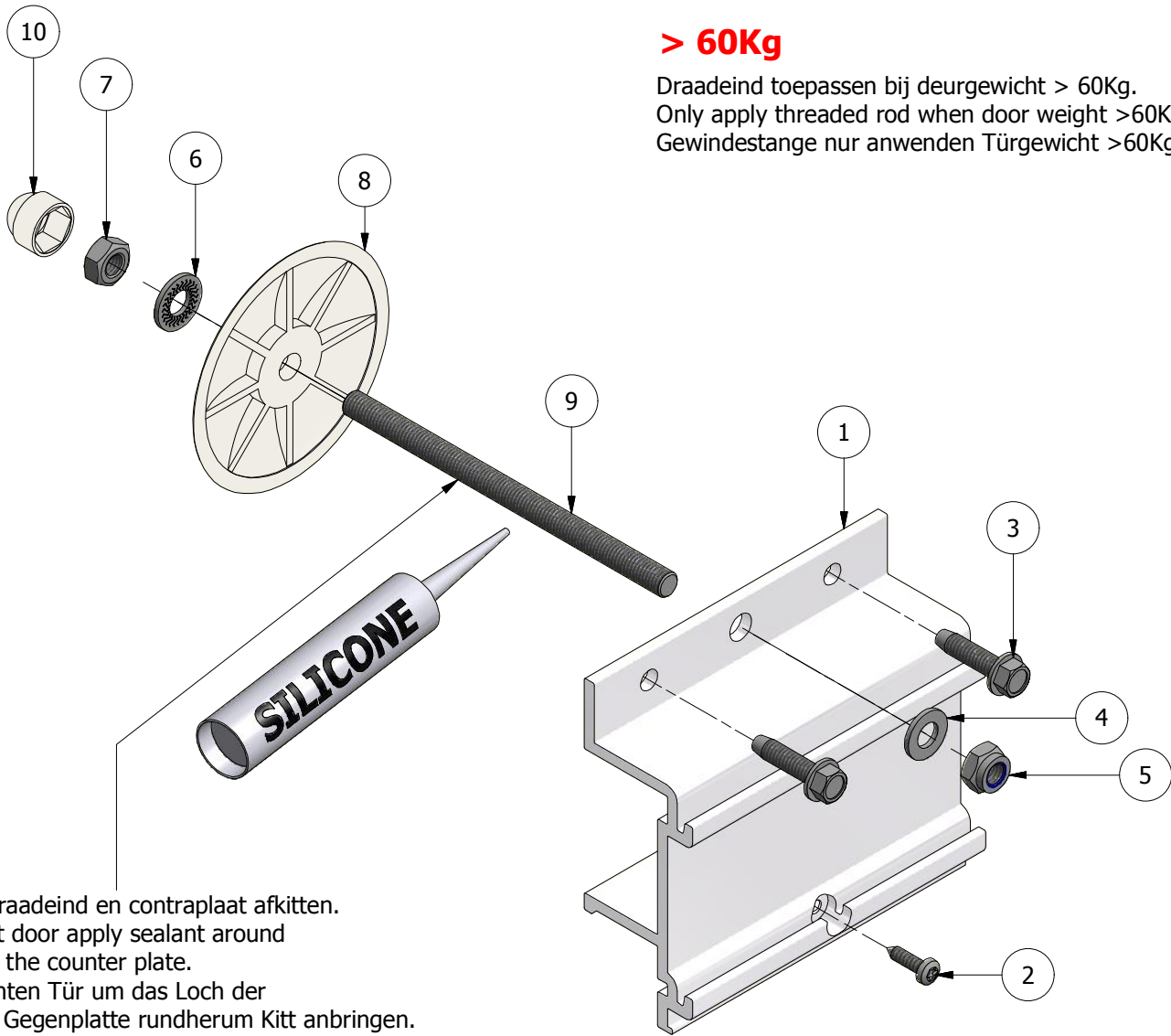
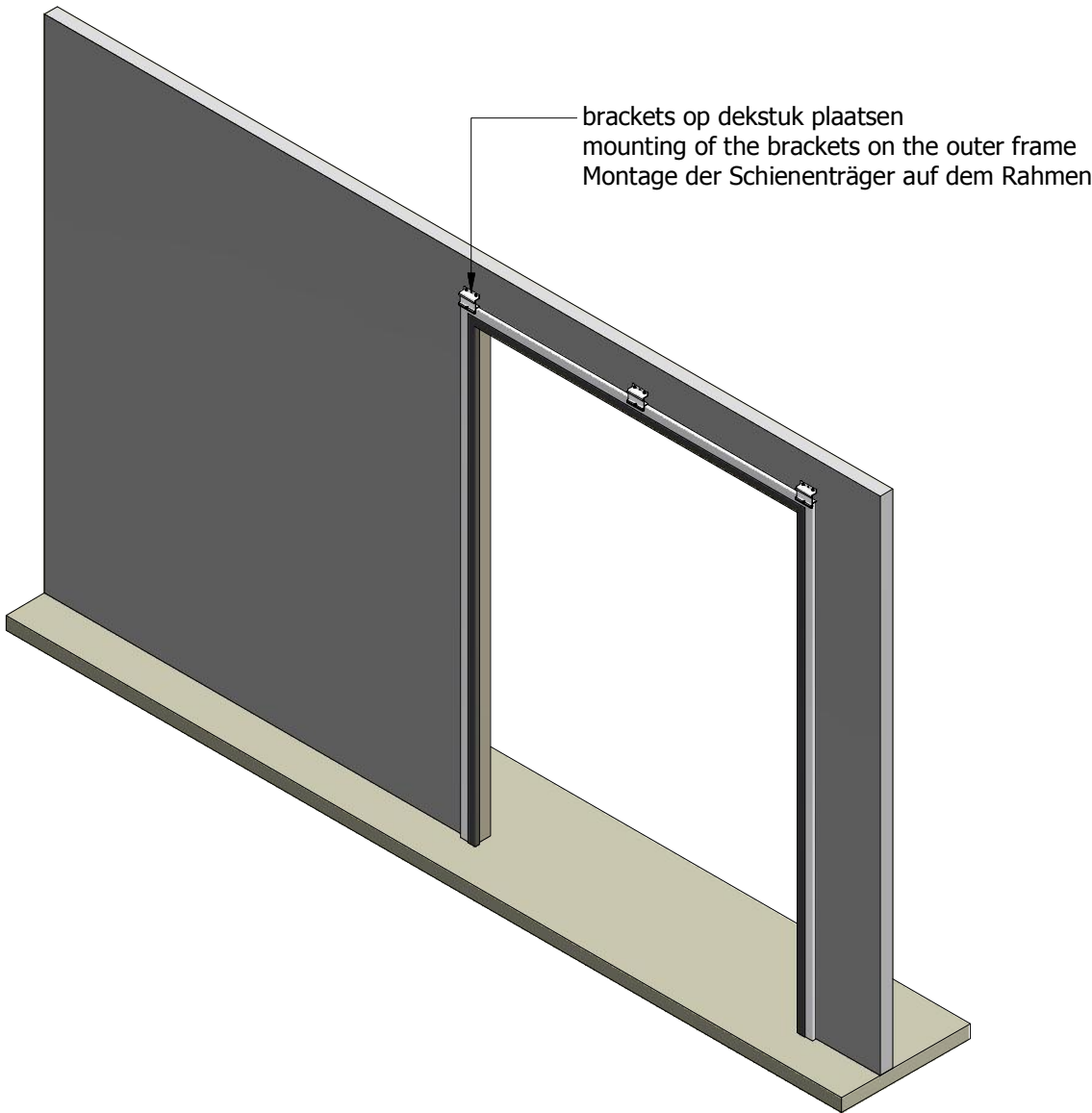


	Nederlands:	English:	Deutsch:
A	Raillengte	Rail length	Schienenlänge
L	Dagbreedte	Clear width	Lichtmaßbreite

Plaatsen van bracket op kozijn / mounting of the brackets on the outer frame / Montage der Schienenträger auf dem Rahmen

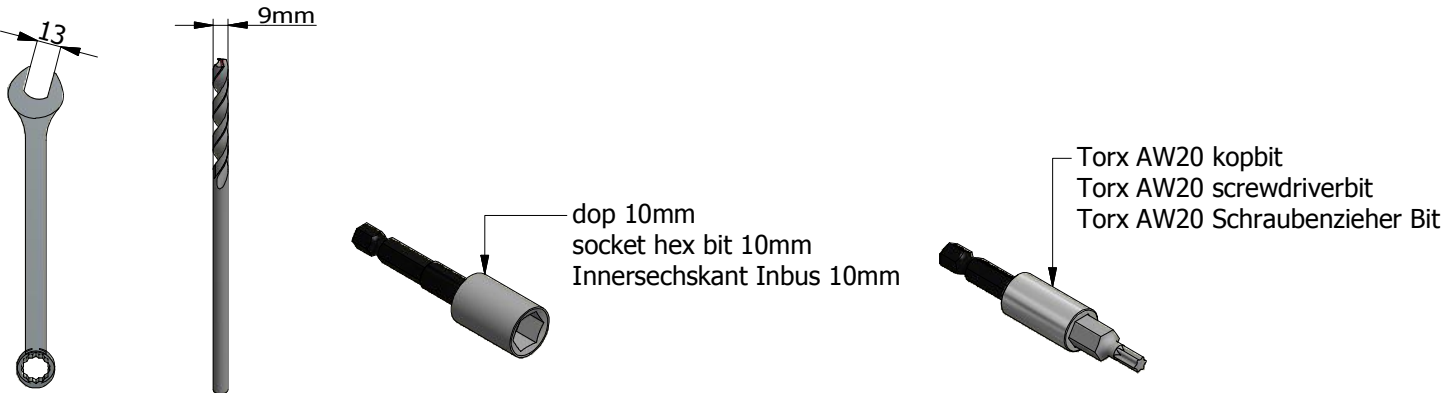
> 60Kg

Draadeind toepassen bij deurgewicht > 60Kg.
Only apply threaded rod when door weight >60Kg.
Gewindestange nur anwenden Türgewicht >60Kg.

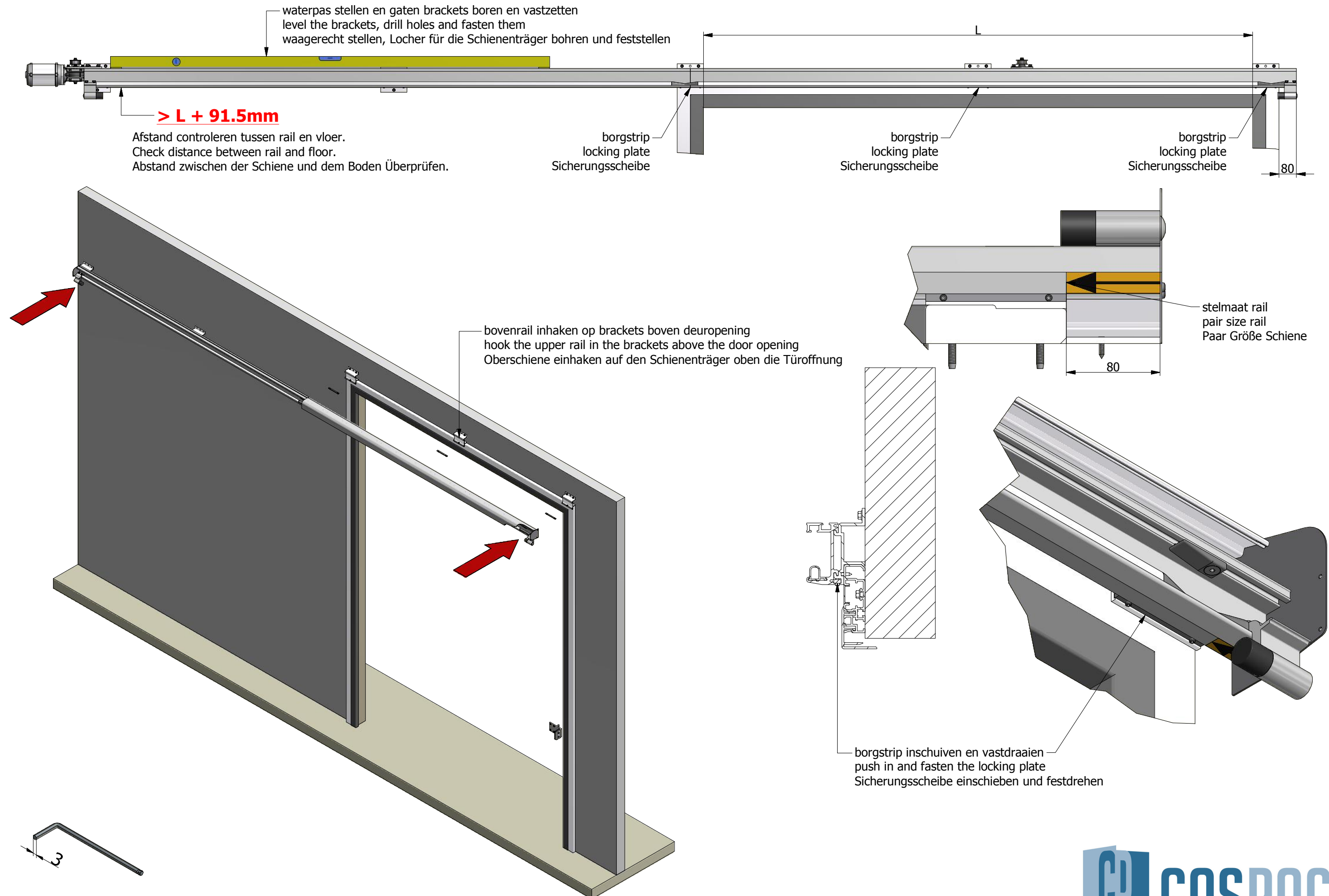


Bij gasdichte deur draadeind en contraplaat afkitten.
In case of a gastight door apply sealant around the threaded rod and the counter plate.
Im Fall einer gasdichten Tür um das Loch der Gewindestange und Gegenplatte rundherum Kitt anbringen.

10	1	moerbeschermkap m 8 sw 13 ral 9002		A-66828-00
9	1	draadeind M8x247mm a2		A-65951-00
8	1	contrapl. rond 80mm ral 9002 POM m 8		A-66827-00
7	1	zesk moer m8 a2		A-15079-00
6	1	gekartelde borgring m 8 a2		A-66442-00
5	1	zelfborgmoer m08 a2		A-35003-00
4	1	onderlegging m 8 a2 din 125		A-15046-00
3	2	montageschroef a2 6.5x25		A-35004-00
2	1	zelfborende schroef 4.2 x 16mm a2 assy AW20		A-66632-00
1	1	SRA125 bracket op 120mm dekst. L=120mm		A-74002-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer



Plaatsen rail / Mounting the rail / Montage der Schiene



Bevestiging bracket naast dekstuk / mounting of the bracket next to the outerframe / Montage des Schienenträgers neben dem Rahmen

Bracket
Bracket
Schienenträger

Rail
Rail
Schiene

Borgstrip
Locking plate
Sicherungsscheibe

> 60Kg

Draadeind toepassen bij deurgewicht > 60Kg.
Only apply threaded rod when door weight >60Kg.
Gewindestange nur anwenden Türgewicht >60Kg.

7

5

6

10

2

4

3

8

9

SILICONE

Reeds voormonteerd
Premounted
Bereits vormontiert

Bij gasdichte deur draadeind en contraplaat afkitten.
In case of a gastight door apply sealant around the treaded rod and the counter plate.
Im Fall einer gasdichten Tür um das Loch der Gewindestange und Gegenplatte rundherum Kitt anbringen.

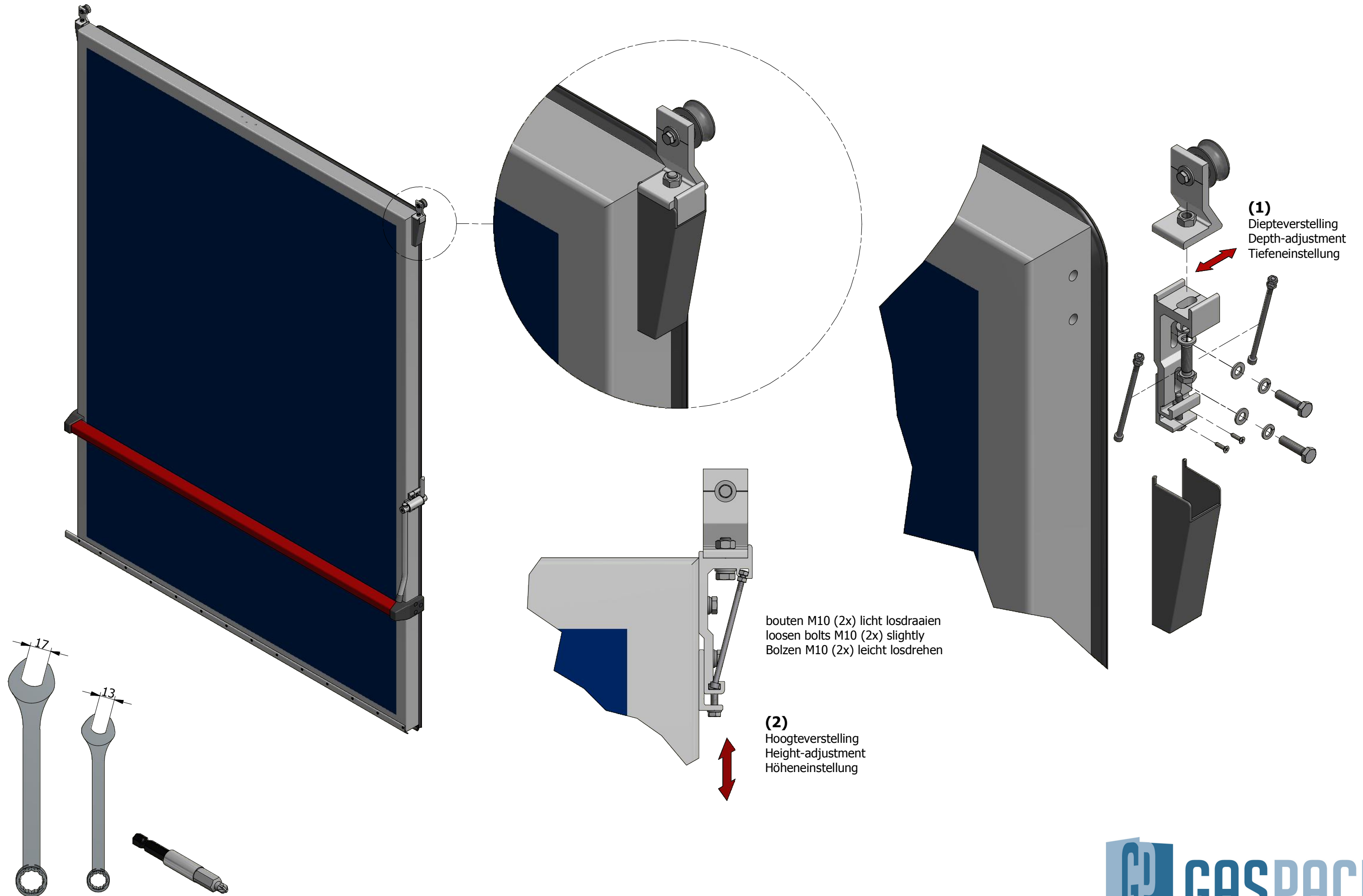
13

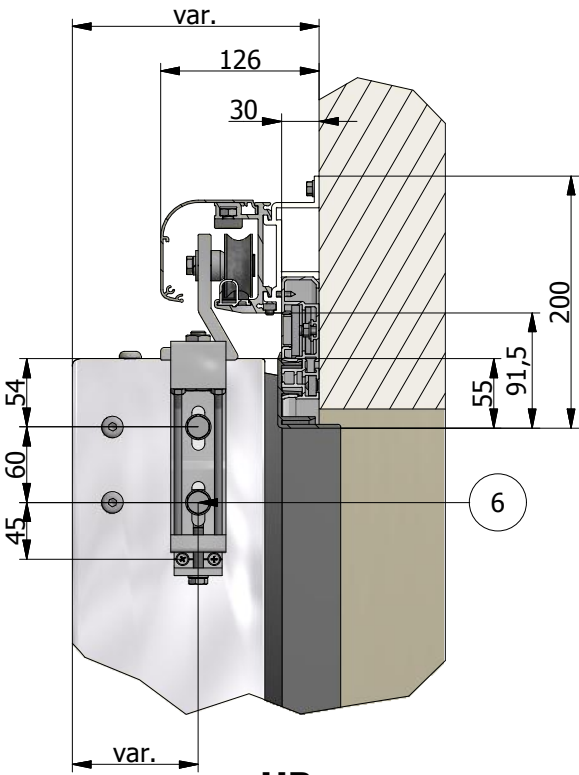
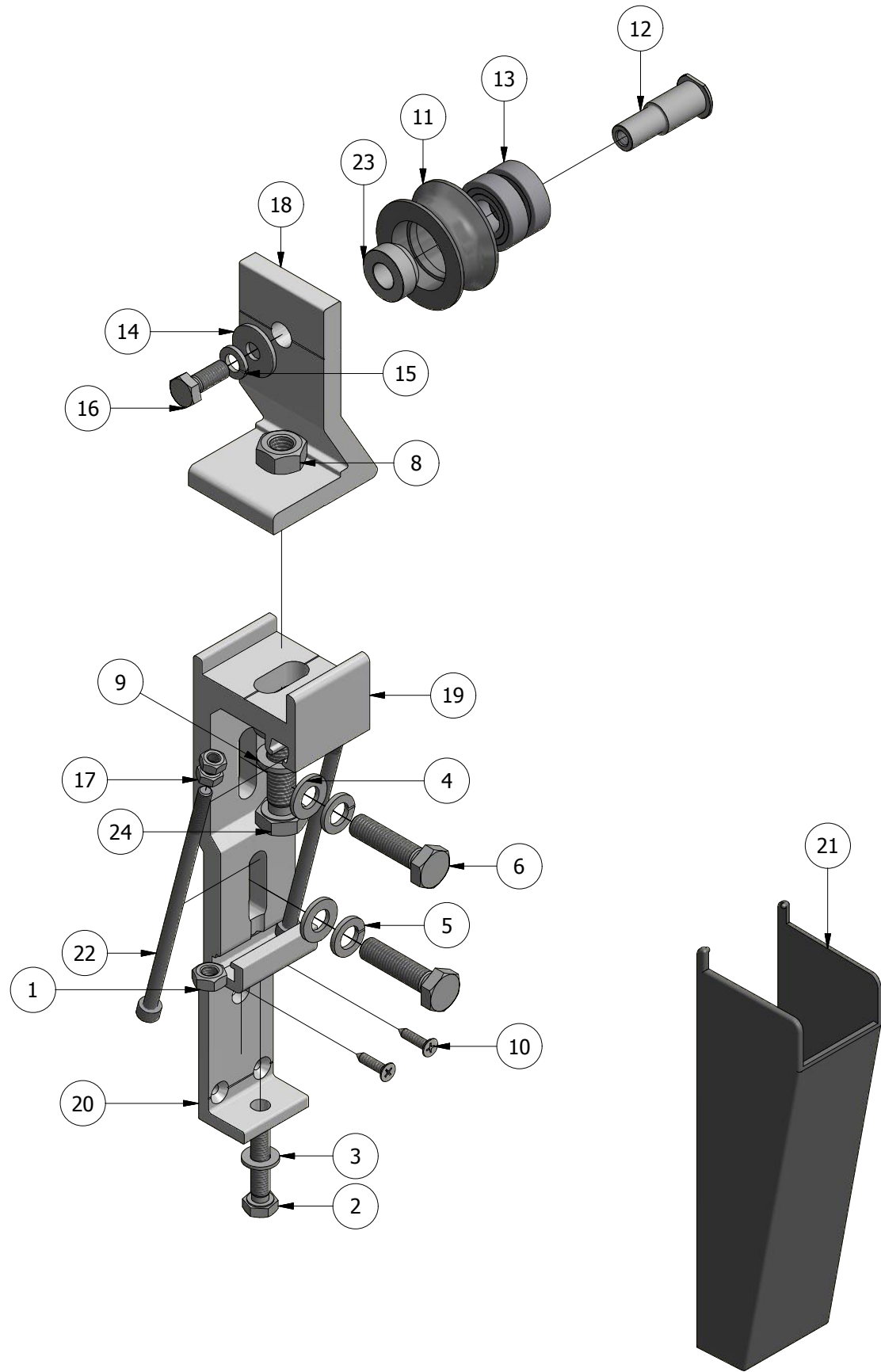
Ø9mm

dop 10mm
socket hex bit 10mm
Innersechskant/Inbus 10mm

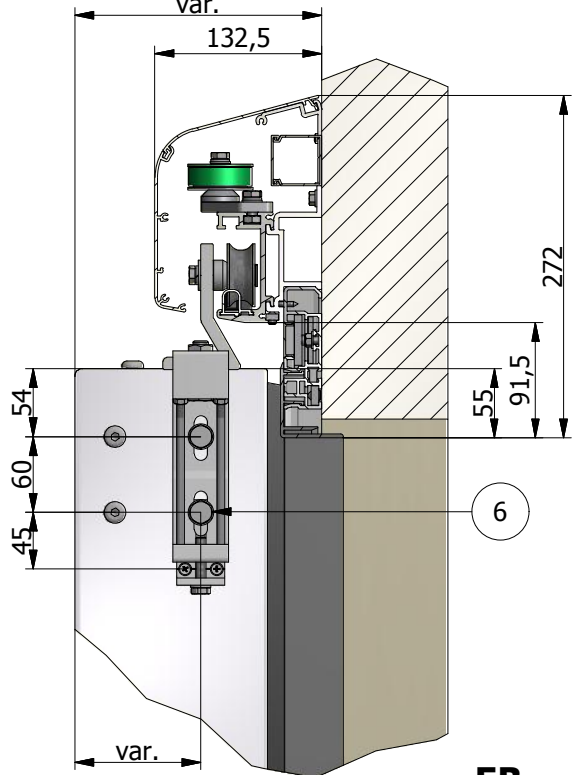
10	1	moerbeschermkap m 8 sw 13 ral 9002		A-66828-00
9	1	SRA125 bracket excl. dekst. L=120mm		A-74001-00
8	1	draadeind M8x247mm a2		A-65951-00
7	1	contrapl. rond 80mm ral 9002 POM m 8		A-66827-00
6	1	zesk moer m8 a2		A-15079-00
5	1	gekartelde borgring m 8 a2		A-66442-00
4	1	zelfborgmoer m08 a2		A-35003-00
3	1	onderlegging m 8 a2 din 125		A-15046-00
2	3	montageschroef a2 6.5x25		A-35004-00
1	1	zelfborende schroef 4.2 x 16mm a2 assy AW20		A-66632-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

Afstellen ophangpunten / adjustment of the suspension points / Justieren der Aufhängepunkte





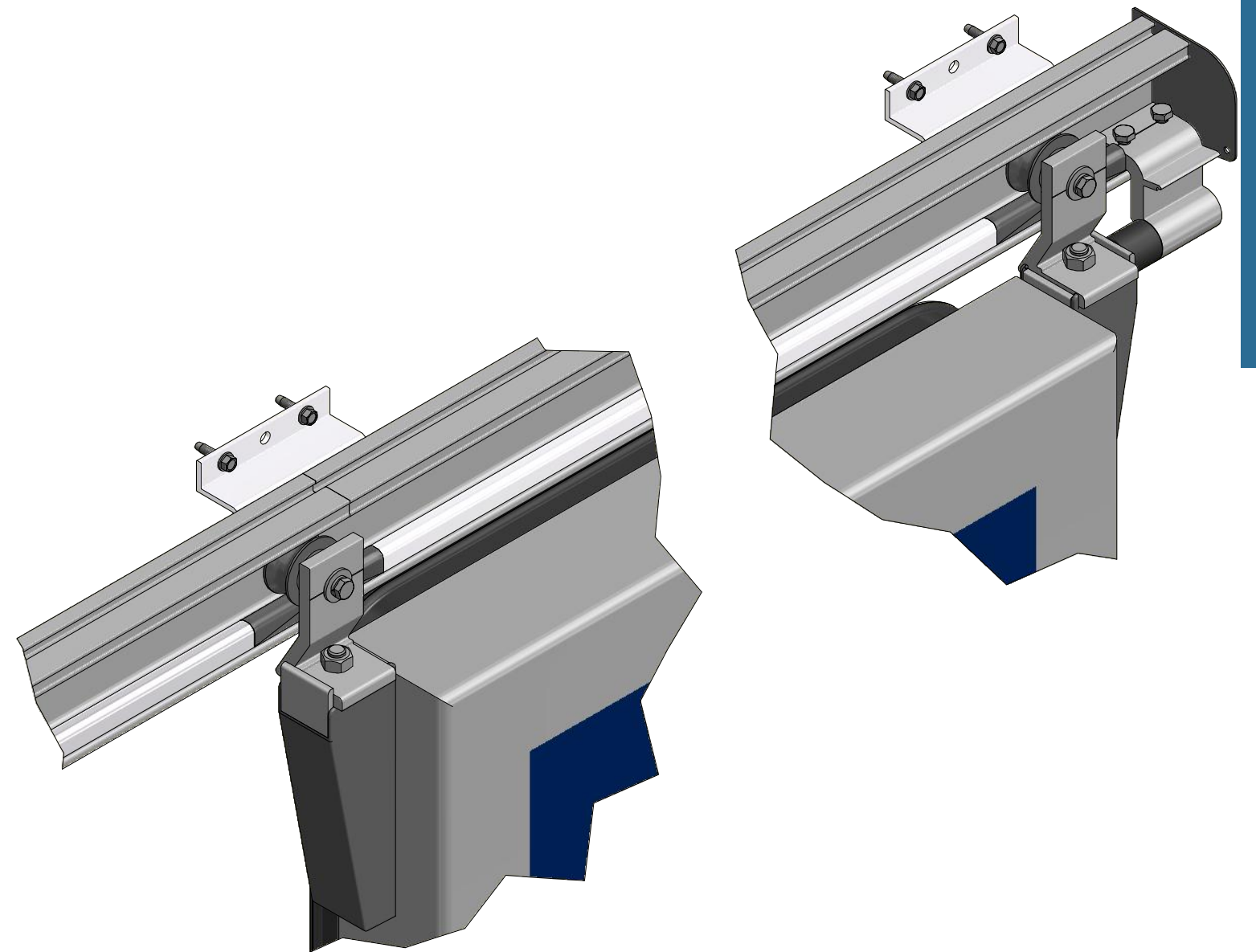
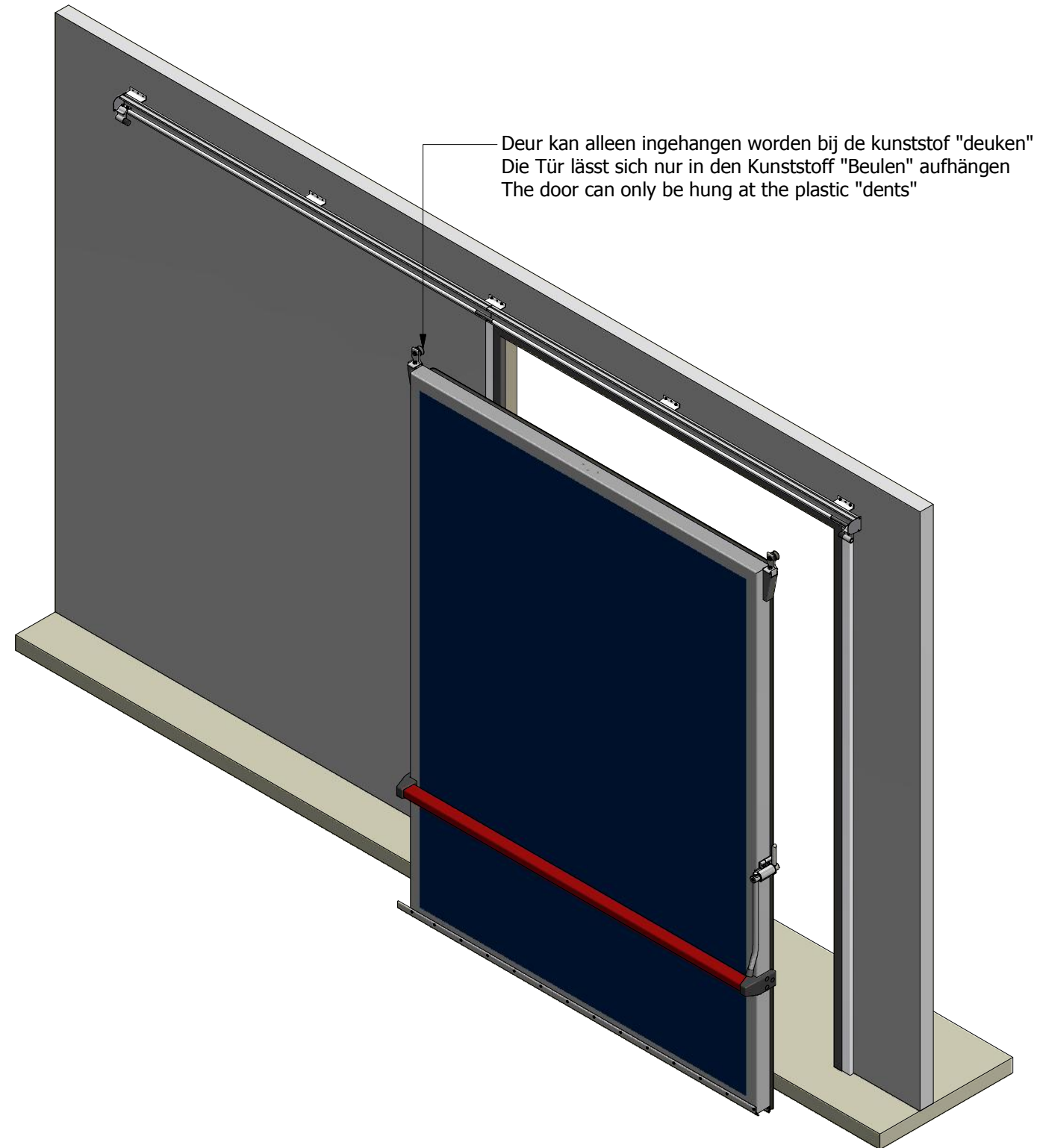
HB



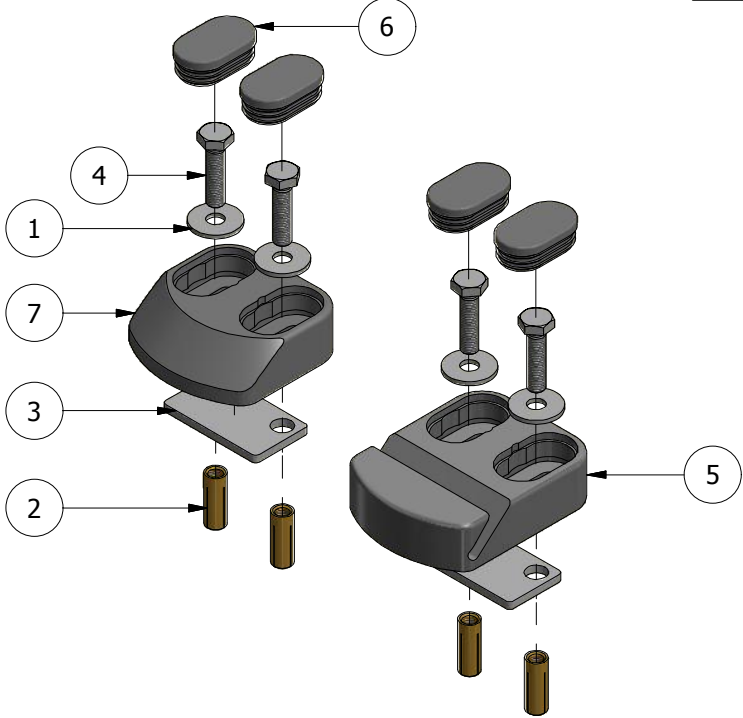
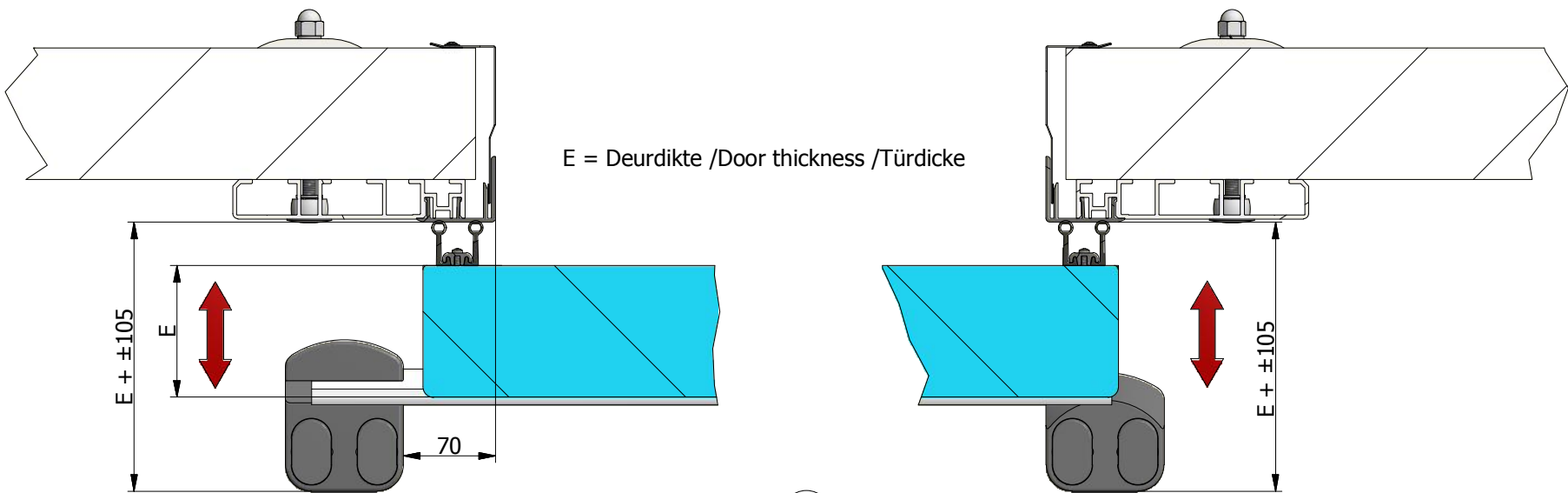
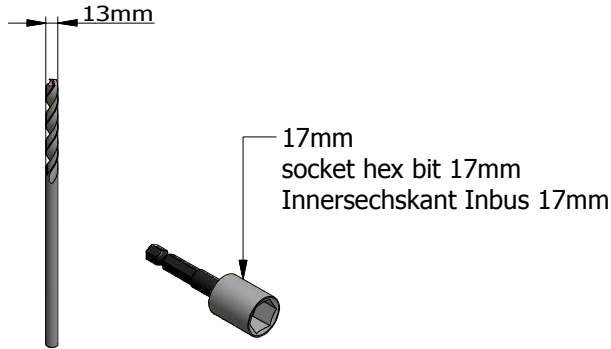
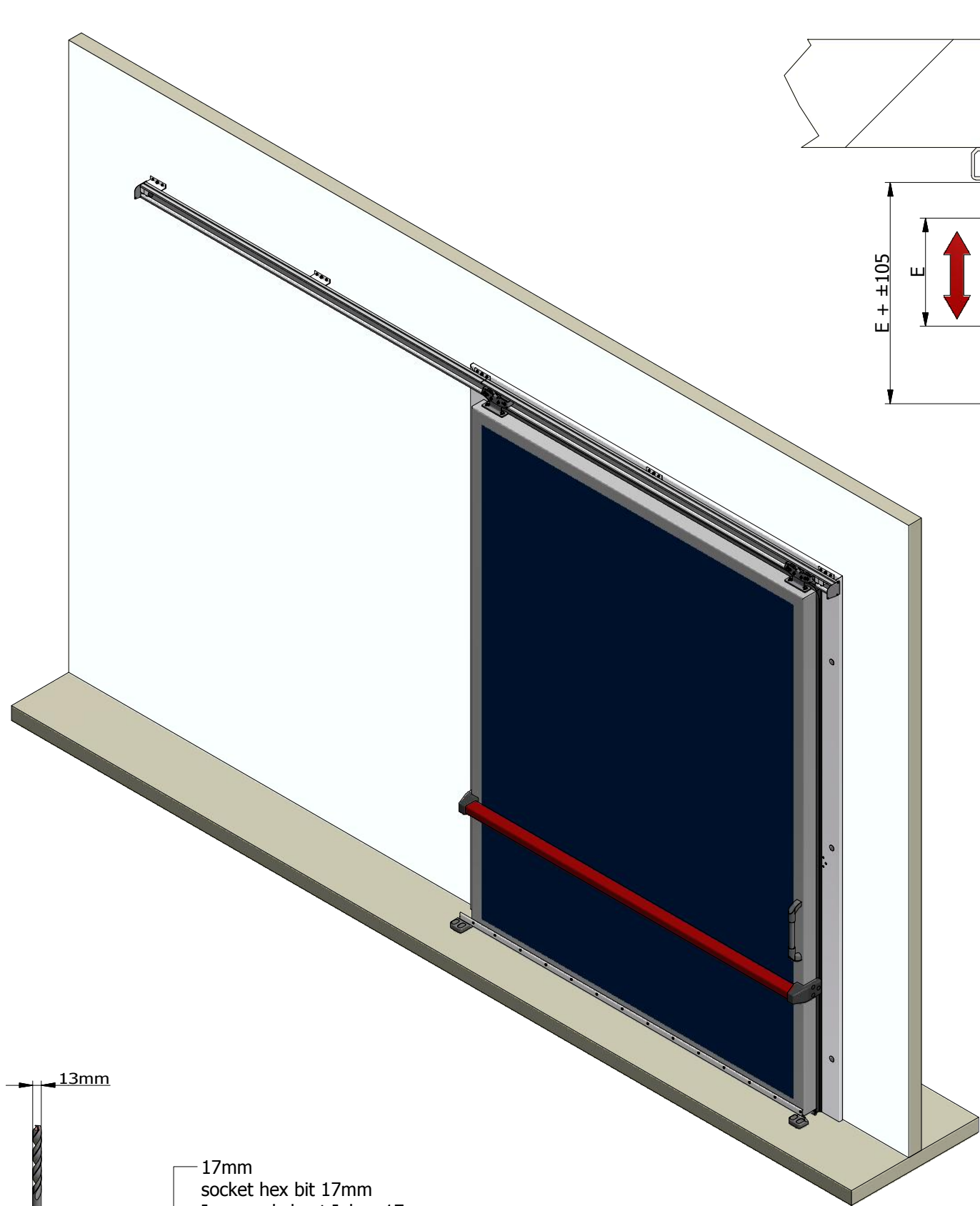
EB

24	1	zeskant tapbout a2 12x40		A-66968-00
23	1	SRA125 ring tbv ophangpunt zijmontage		A-82742-00
22	2	Binnenzeskant cilindrische kop M6x130mm 10.9		A-66877-00
21	1	SRA125-Z afwerkkap ophangpunt		A-82741-00
20	1	SRA125 ophangpunt deel 3 ano L= 38.0mm		A-74015-00
19	1	SRA125 ophangpunt deel 2 ano L= 44.0mm		A-74014-00
18	1	SRA125 ophangpunt deel 1 ano L= 50.0mm		A-74013-00
17	4	zesk moer m6 a2		A-15078-00
16	1	zeskant tapbout a2 8x20		A-15034-00
15	1	veerring m8		A-62117-00
14	1	Carroseriering M8 x 24		A-62398-00
13	2	lager 6002 llu as 15, dia 32, dikte 9mm		A-66697-00
12	1	SRA125 as tbv looprol ophangpunt		A-82705-00
11	1	SRA125 looprol nylon		A-82707-00
10	2	plaat Schroef 4.2x19 verz.k. a2		A-15059-00
9	1	veerring m12		A-66188-00
8	1	zesk moer m12 a2		A-15110-00
7	1	onderlegring m12		A-15093-00
6	2	zeskant tapbout a2 10x40		A-15009-00
5	2	veerring m10 a2 din 127		A-15188-00
4	2	onderlegring m10 a2 din 125		A-15024-00
3	1	onderlegring m 8 a2 din 125		A-15046-00
2	1	zeskant tapbout a2 8x40		A-15026-00
1	1	zesk moer m8 a2		A-15079-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

Plaatsen van deurblad / placing the door leaf / montage des Türblattes

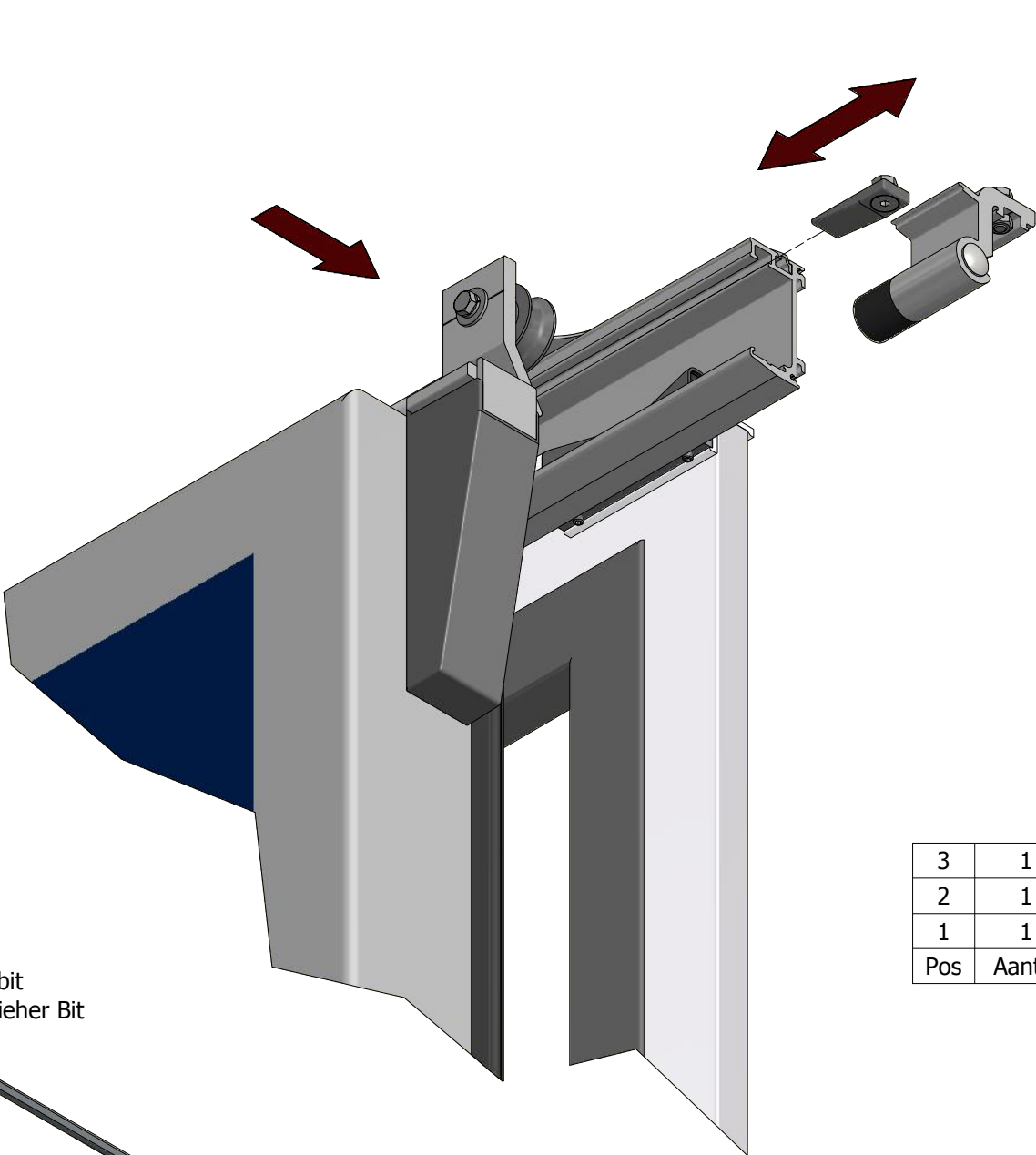
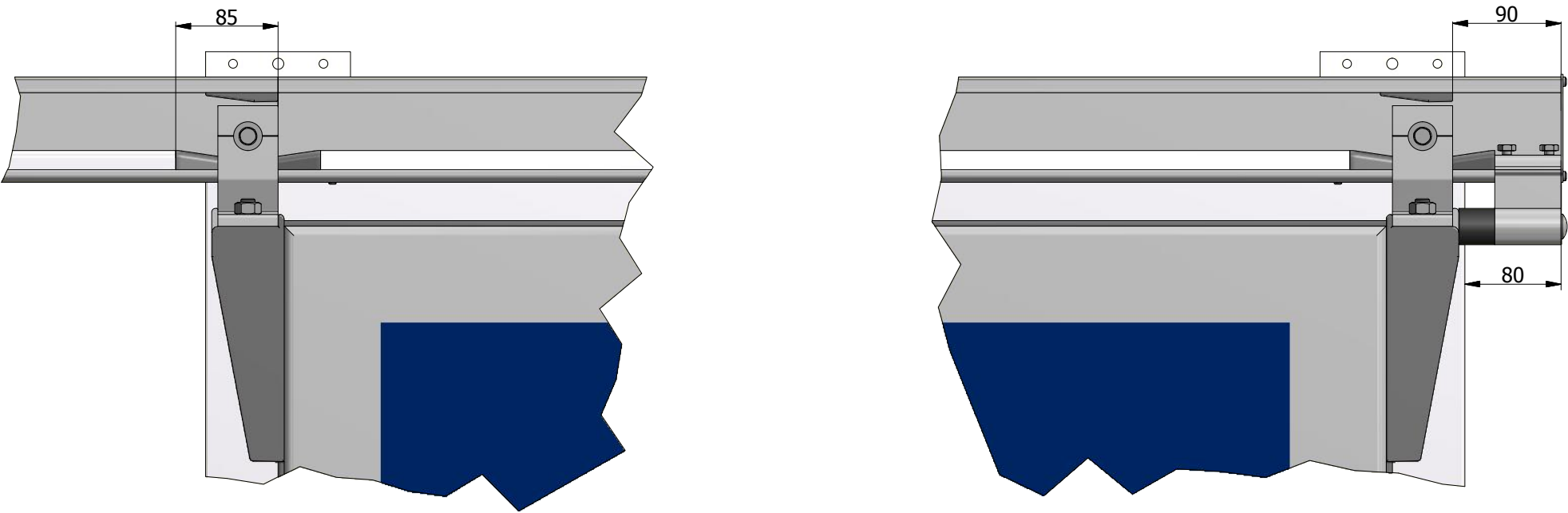


Montage ondergeleidesloffen / Mounting of the bottom rail guiders / Montage der Gleitführung



7	1	ondergeleidenok sluitzijde HMPE zwrt		A-67169-00
6	4	Buisrail lamellenstop		A-67170-00
5	1	ondergeleidenok openzijde HMPE zwrt		A-67168-00
4	4	zeskant tapbout a2 10x40		A-15009-00
3	2	ondergeleidenok voetplaat		A-63256-00
2	4	messing plug M10x34mm		A-62149-00
1	4	carroseriering M10 x 30		A-62118-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

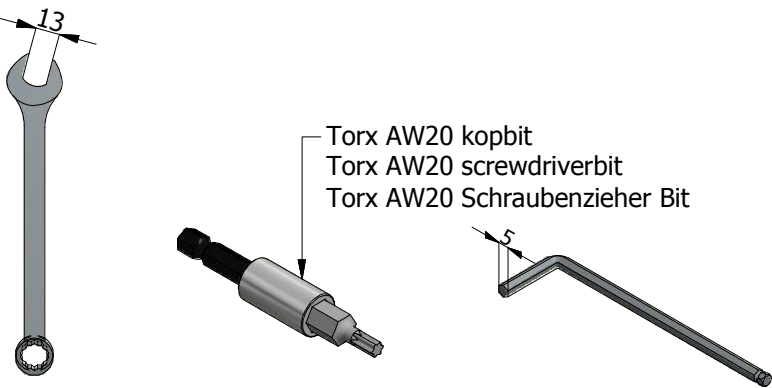
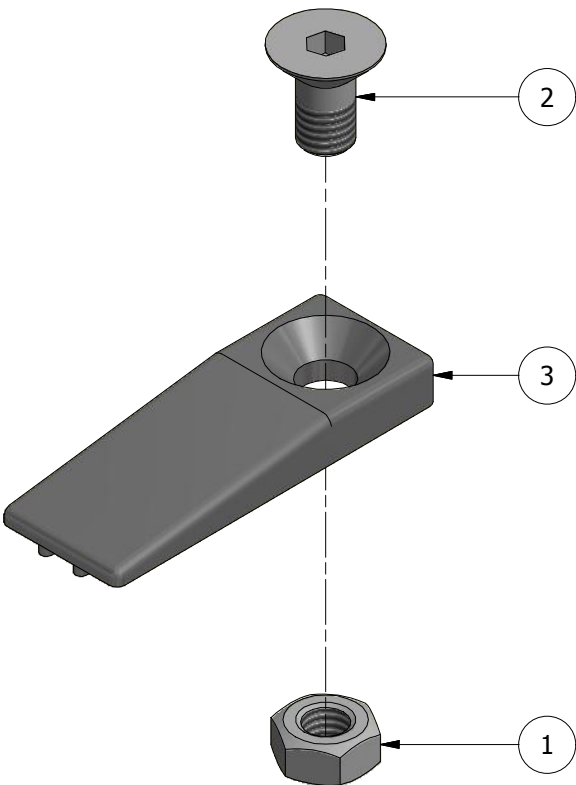
Monteren van uitvalbeveiliging SRA125/ mounting of the drop out safety device/ Montage des Ausfallschutzes



Componenten demonteren
Deur inhangen (zie detail)
Componenten terug monteren

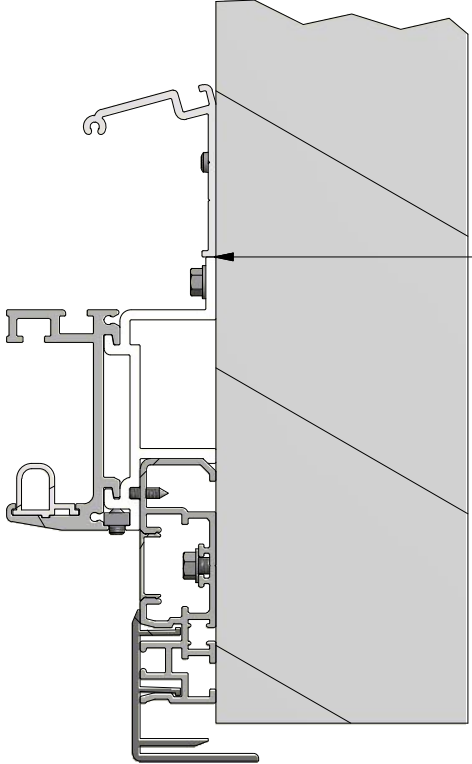
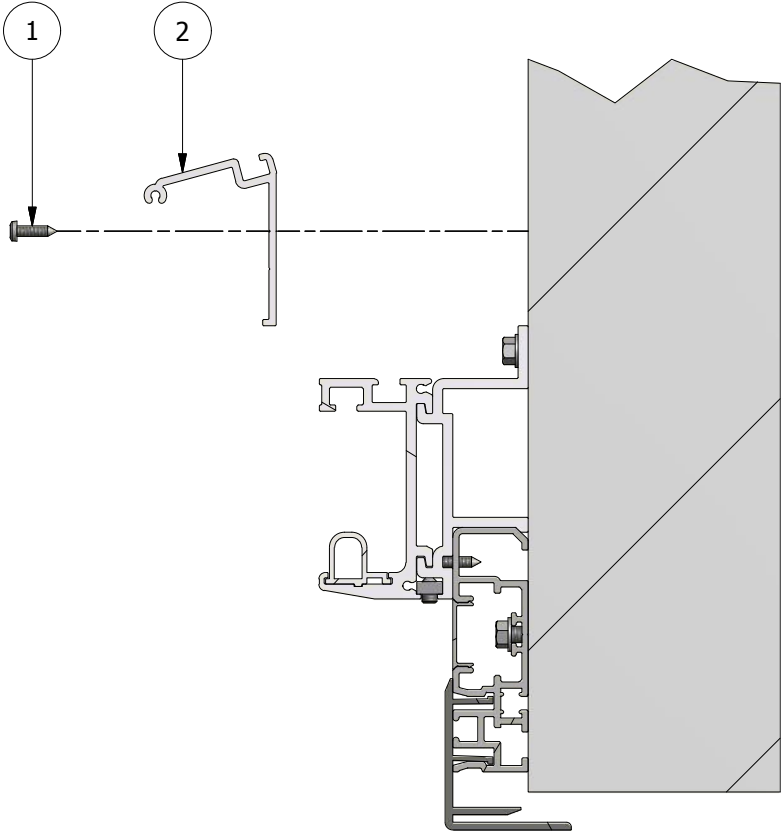
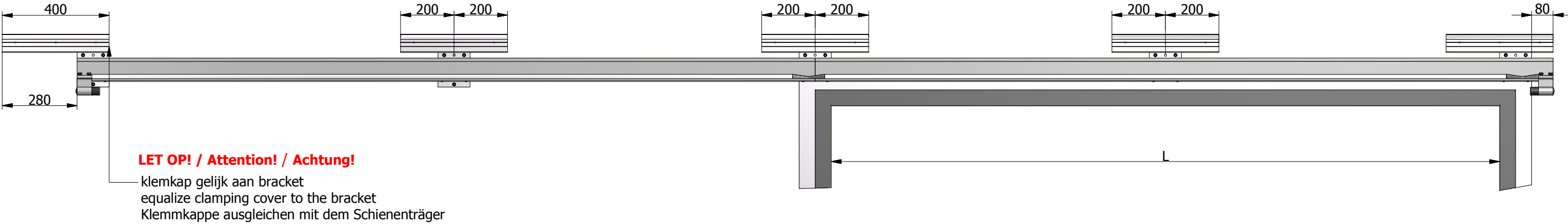
Disassemble components
hang in the door (see detail)
Reassemble components

Komponenten demontieren
Tür Haken (siehe detail)
Komponenten wieder montieren

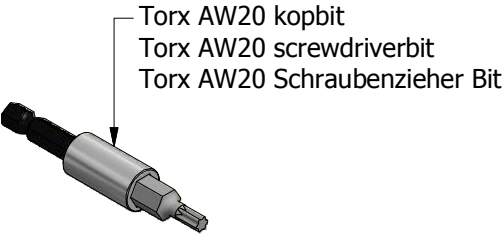


3	1	SRA125 Uitvalbeveiliging		A-82710-00
2	1	binnenzesk bout a2 m08x16		A-25001-00
1	1	zesk moer m8 a2		A-15079-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

Plaatsen van de klemkap / mounting of the clamping cover / Montage der Klemmkappe

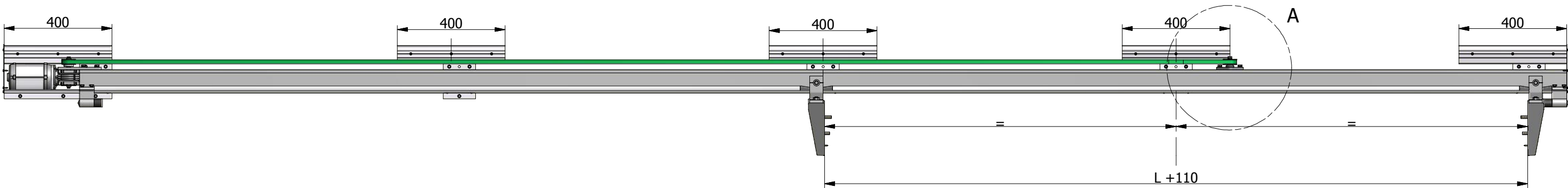


Let op! / Attention / Achtung
Klemkap op bracket plaatsen
place the clamping cover on the bracket
Klemmkappe auf dem Schienenträger montieren



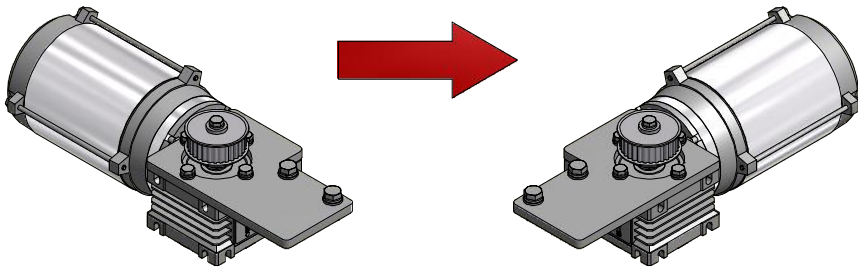
2	--	SRA125 kapbeugel l=400mm		A-74009-00
1	--	zelfborende schroef 4.2 x 16mm a2 assy AW20		A-66632-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

Motorsteun en vrijloop / Motor support and neutral / Motorstütze und Freilauf

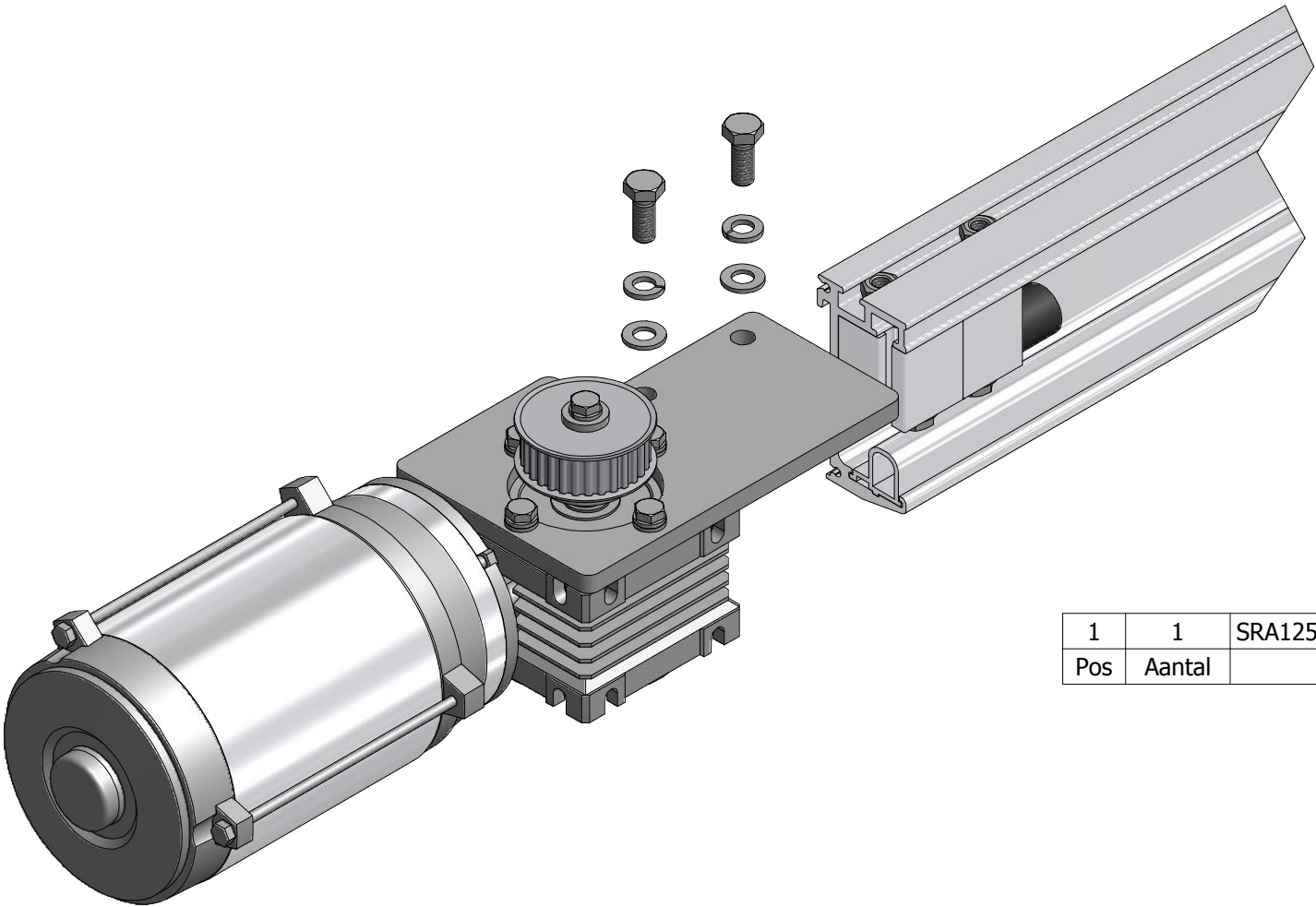
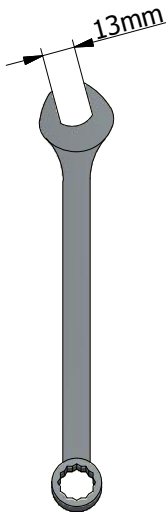
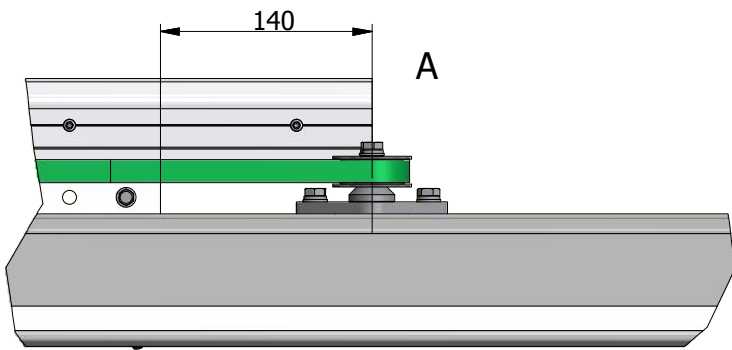
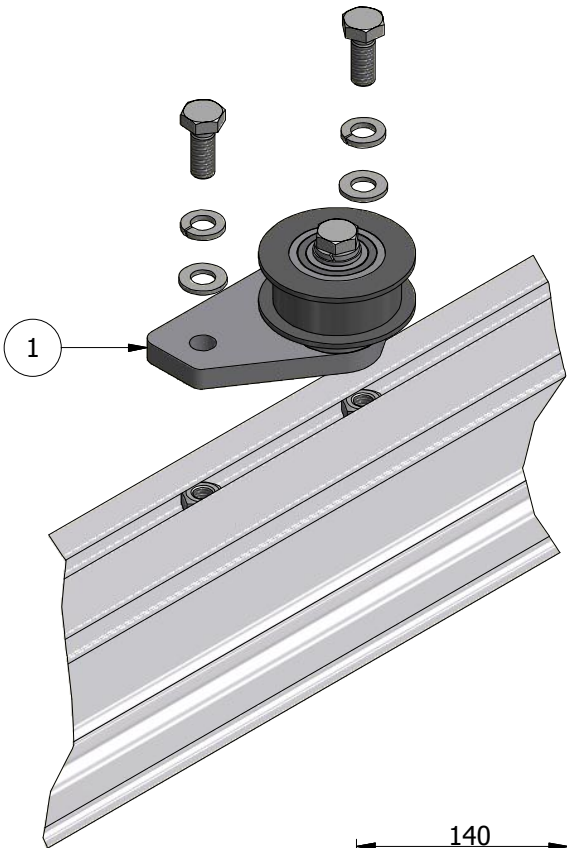


Links schuivend
Öffnung nach links
Sliding to the left

Rechts schuivend
Öffnung nach rechts
Sliding to the right

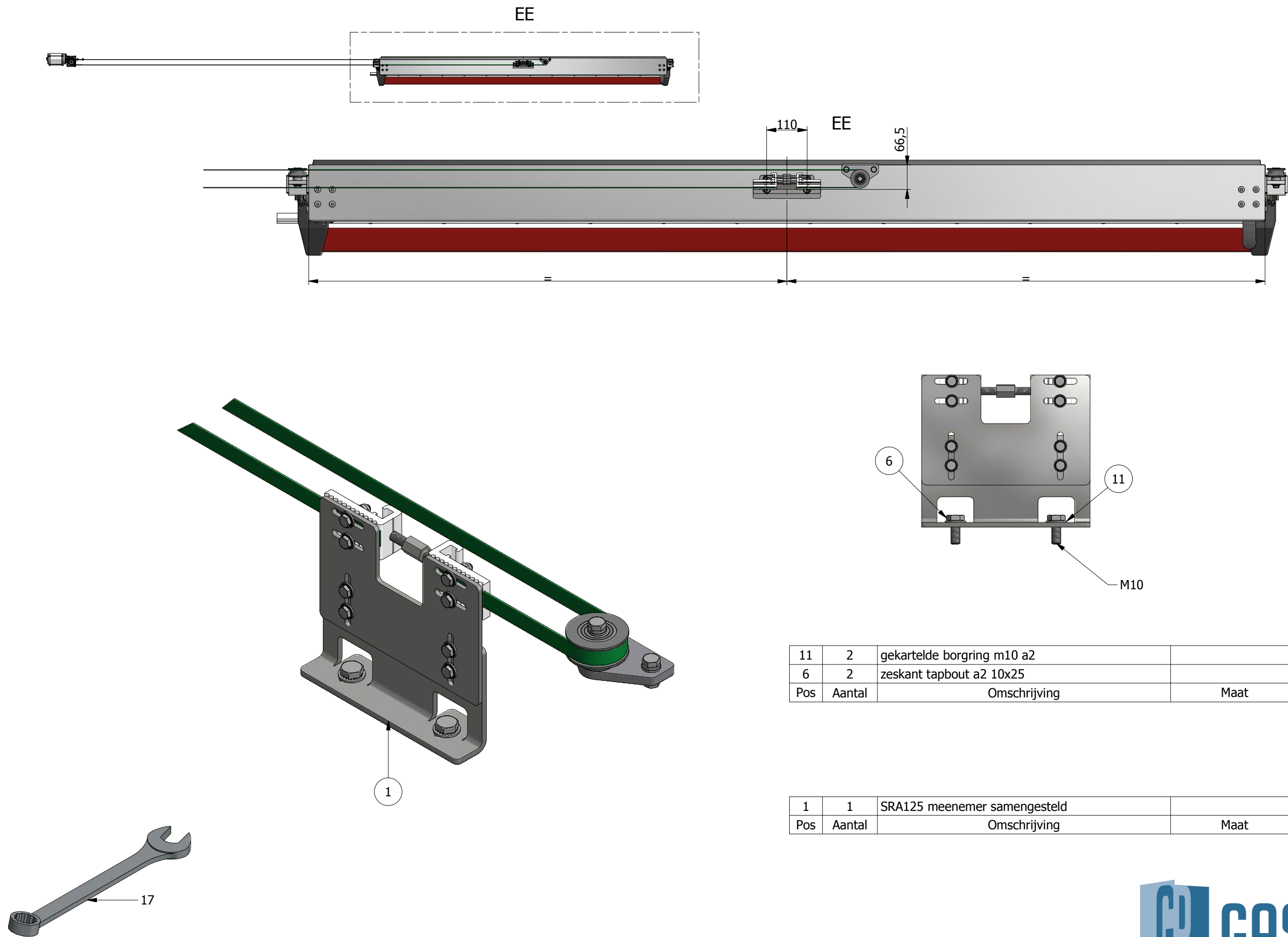


Motorsteun en vrijloop in rail schuiven
Slide motor support and neutral in rail
Schiebe Motorstütze und Freilauf in die Schienen



1	1	SRA125 vrijloop samengesteld		A-82717-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

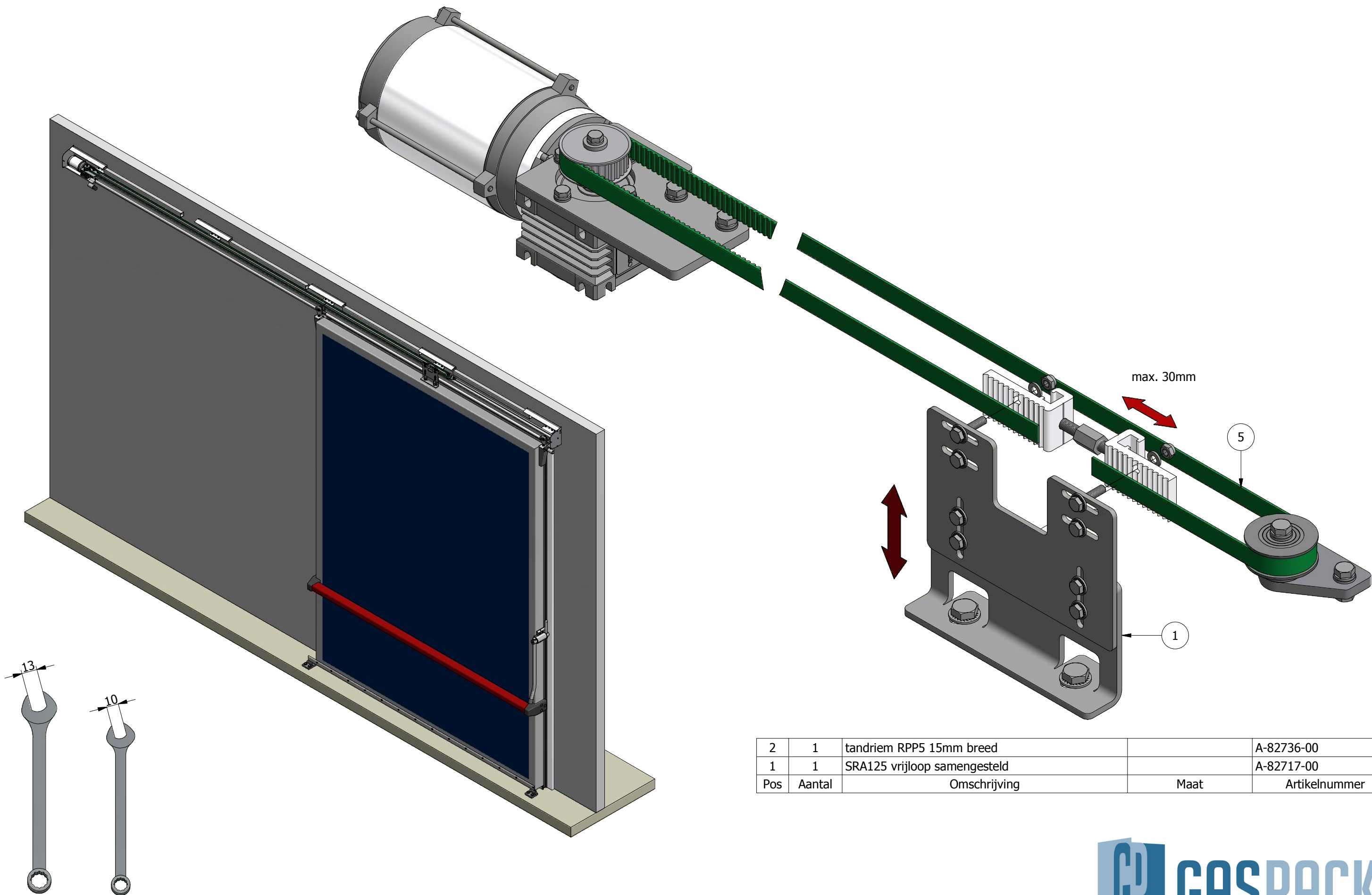
Snaarkoppeling / Belt coupling / Zahnriemenkupplung / Accouplement courroie



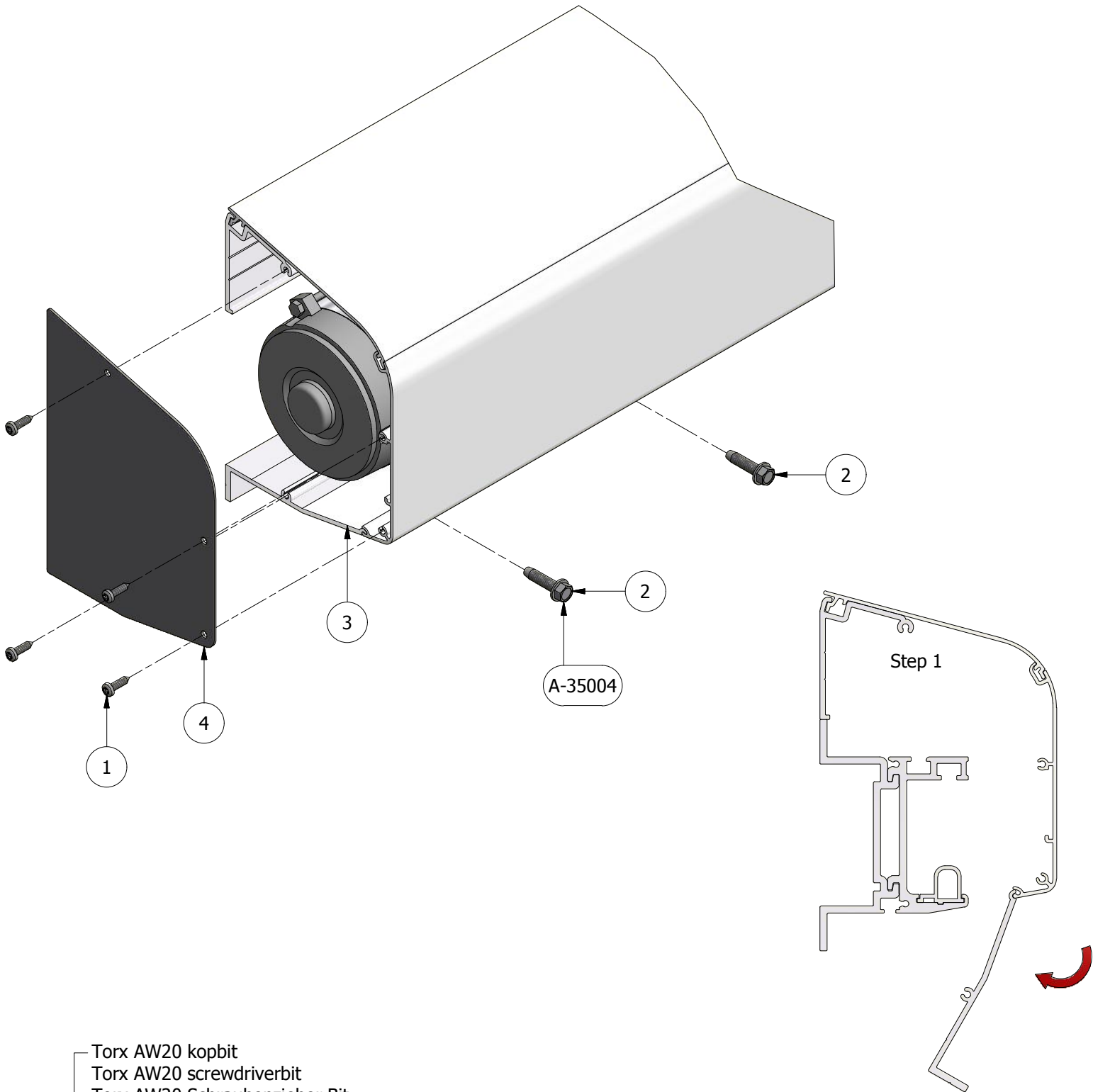
11	2	gekartelde borgring m10 a2		A-66443-00
6	2	zeskant tapbout a2 10x25		A-15025-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

1	1	SRA125 meenemer samengesteld		A-82748-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

Plaatsen van tandriem / placing the transmission belt / Montage des Zahnriemens



plaatsen van de afwerkkap / finish of the engine / Vollendung des Motores

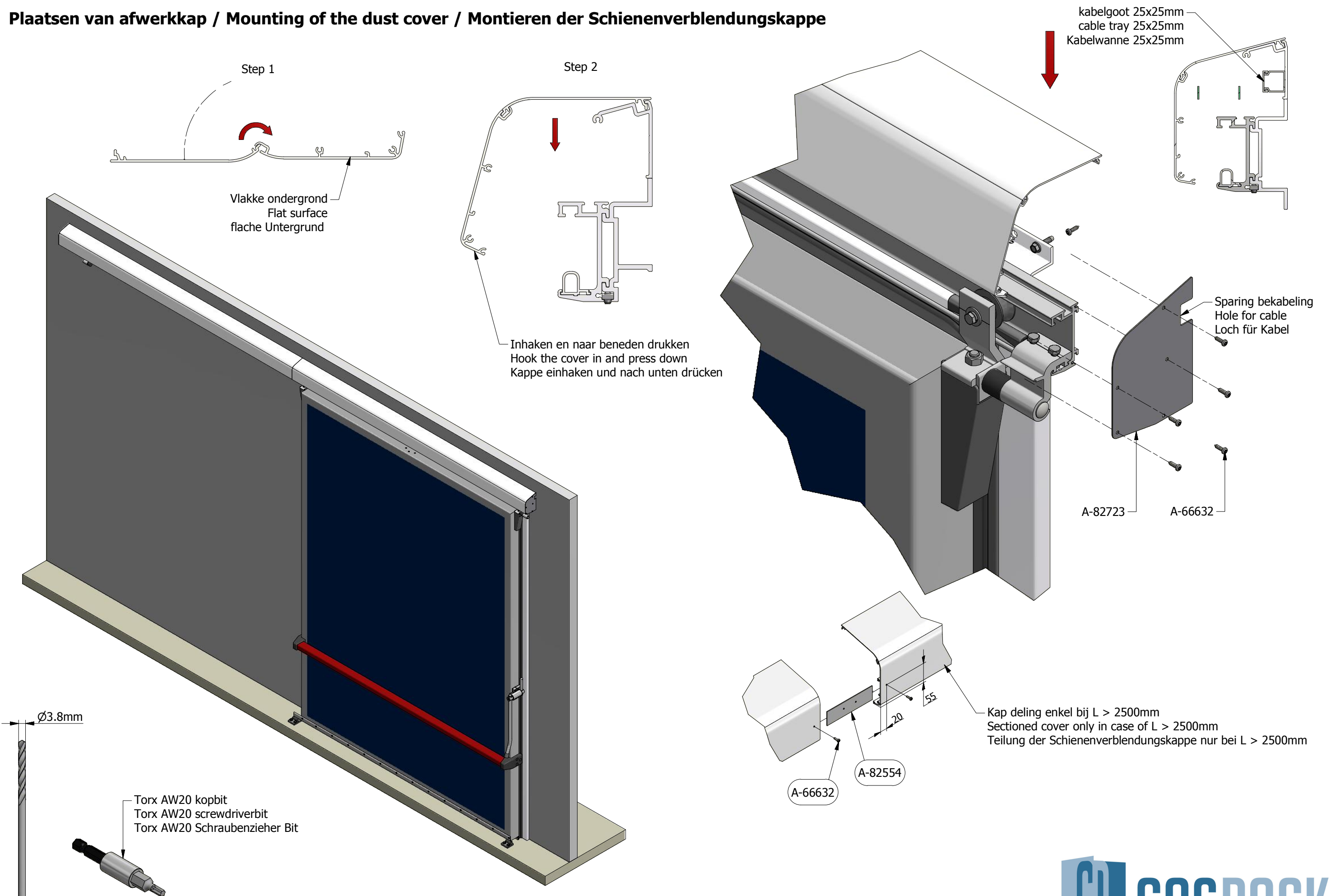


Torx AW20 kopbit
Torx AW20 screwdriverbit
Torx AW20 Schraubenzieher Bit

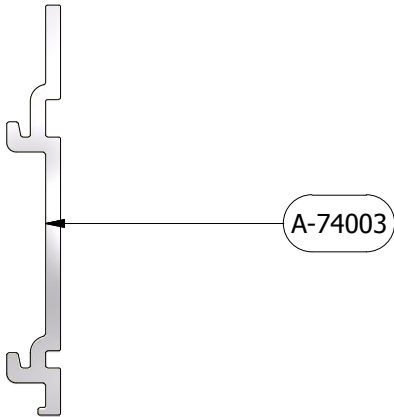
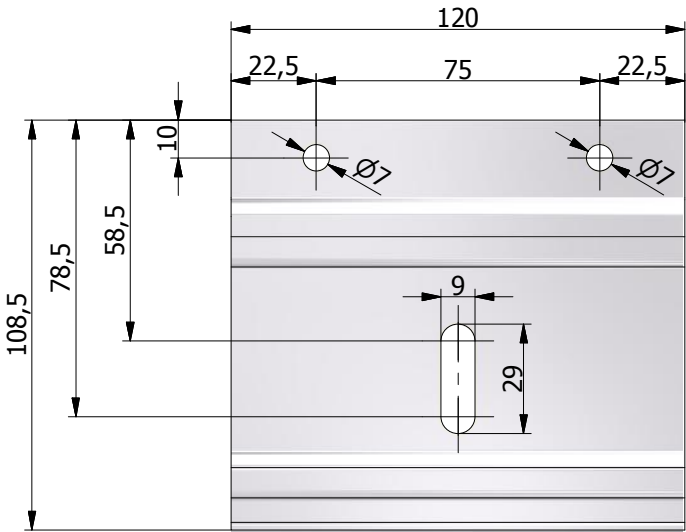
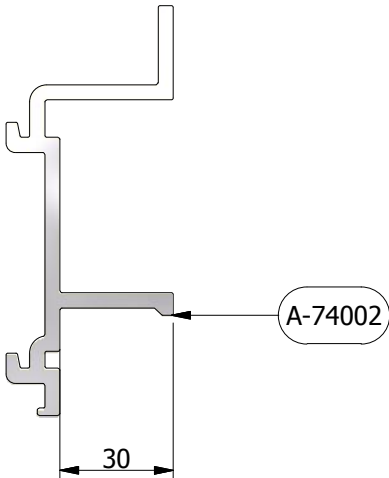
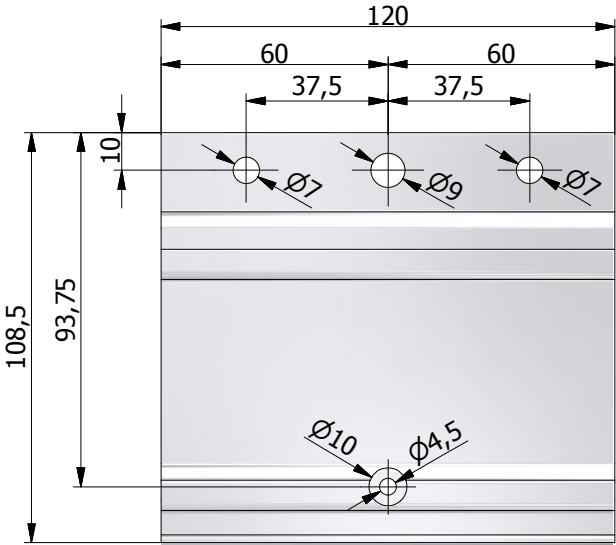
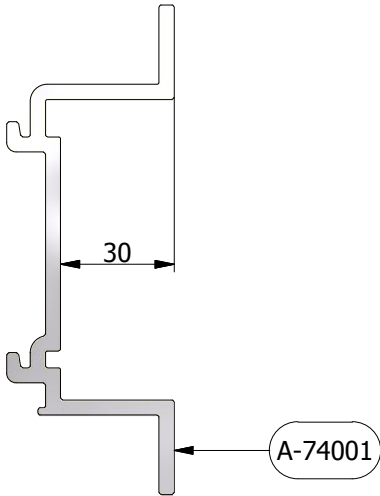
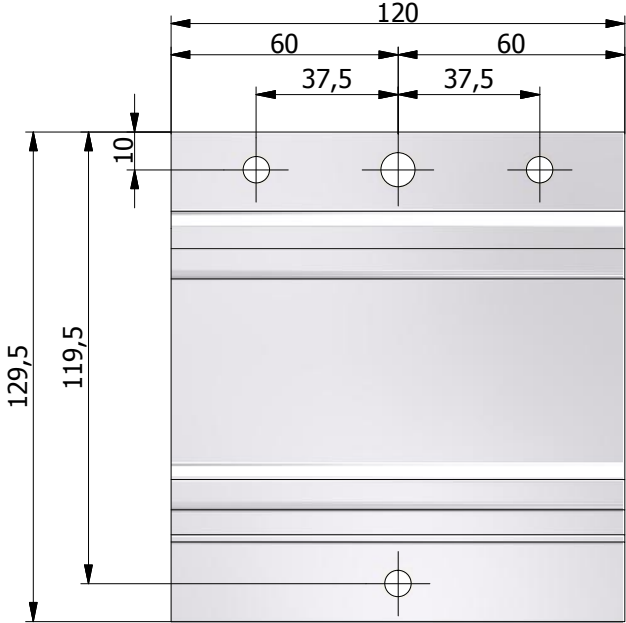
dop 10mm
socket hex bit 10mm
Innersechskant Inbus 10mm

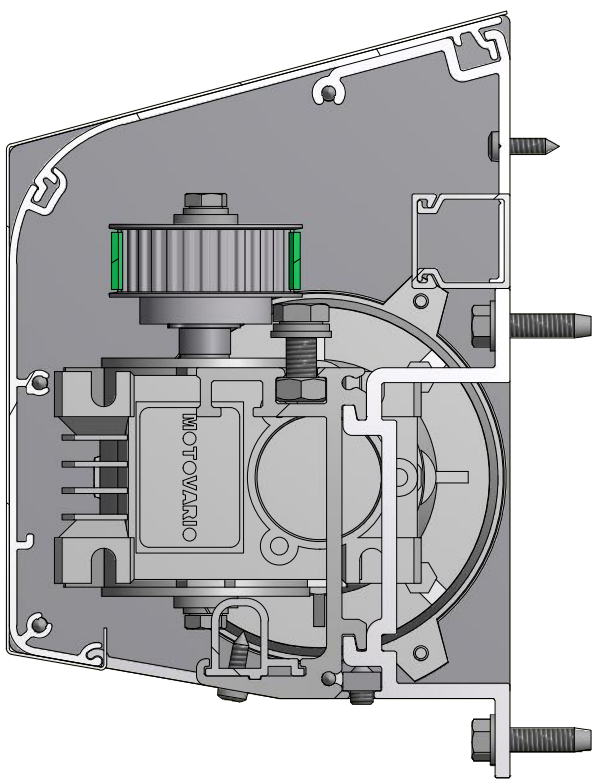
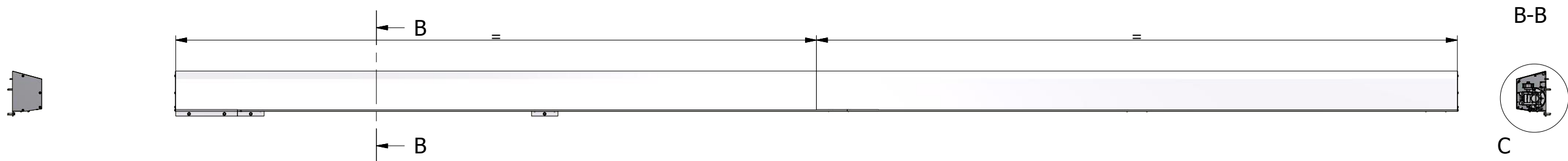
4	1	SRA125 kopschot schuifzijde EB rvs		A-82724-00
3	1	SRA125 afwerking onderzijde rail bij motorsteun		A-74006-00
2	14	montageschroef a2 6.5x25		A-35004-00
1	33	zelfborende schroef 4.2 x 16mm a2 assy AW20		A-66632-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer

Plaatsen van afwerkkap / Mounting of the dust cover / Montieren der Schienenverblendungskappe



Diverse raildragers SRA125 / Several rail supports / Verschiedene Schienenträger





2	2	SRA125 kopschot schuifzijde EB tbv rvs afwerkkap		A-82739-00
1	27	zelfborende schroef 4.2 x 16mm a2 assy AW20		A-66632-00
Pos	Aantal	Omschrijving	Maat	Artikelnummer